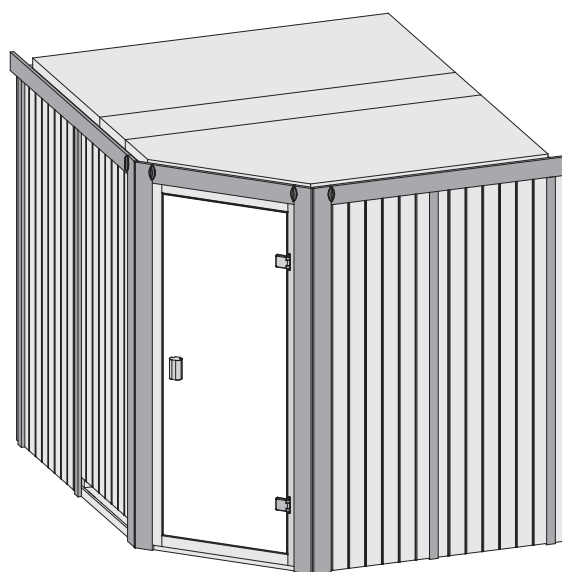
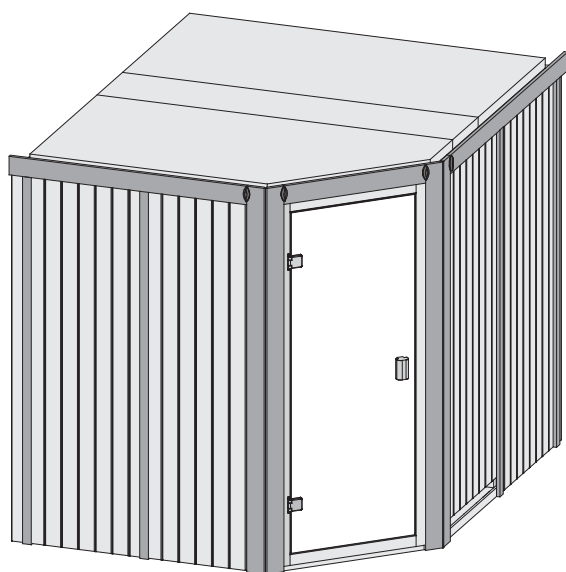
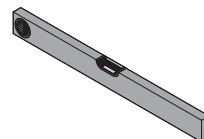
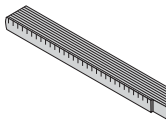
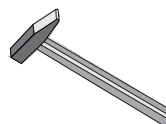
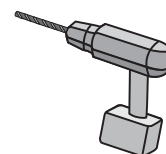
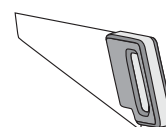



## 80910







-  **Aufbauanleitung**
-  **Building Instructions**
-  **notice de montage**
-  **montagehandleiding**
-  **Montagevejledning**
-  **Instrucciones de construcción**
-  **Istruzioni per il montaggio**
-  **Montážní návod**











 Bitte bewahren Sie die Anleitung und den Garantieschein zur Seriennummer auf. Vernichten Sie diese erst nach Ablauf der Garantiezeit. Eventuelle Beanstandungen können mithilfe der Stückliste einfacher zugeordnet werden.





Beigelegte Dokumente:

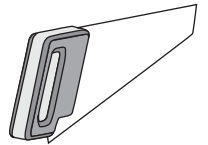
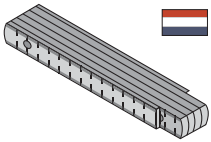
- Informationsheft
- Garantieschein zur Seriennummer
- Typenschild inkl. Warnhinweise (Sauna)
- ggf. Zubehör-Anleitungen in externen Paketen

- \*  Nicht im Lieferumfang enthalten  
 Not included  
 Non comprises dans la livraison  
 Niet bijgeleverd




-  No forman parte del suministro  
 Non incluso  
 V ceně není zahrnuto  
 Ikke inkluderet

- 1  Länge muss ermittelt und zugesägt werden  
 Length must be determined and sawn  
 La longueur doit être déterminée et sciée  
 De lengte moet worden bepaald en worden gezaagd

-  La longitud debe ser determinada y aserrada  
 La lunghezza deve essere determinata e segata  
 Délka musí být určena a rozřezána  
 Længden skal bestemmes og saves

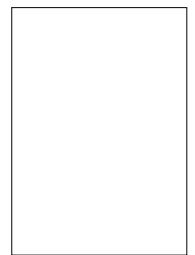


- 2  Nicht gebraucht  
 Not needed  
 Pas nécessaire  
 Niet nodig





-  No es necesario  
 Non necessario  
 Není nutná

- 3  mit Zubehör!  
 met toebehoren!  
 with accessories!  
 avec accessoires!





-  con accesorios!  
 con accessori!  
 s příslušenstvím!  
 z dodatki!



- 4  Fixiert vorübergehend  
 tijdelijk vast  
 Fixed temporarily  
 temporairement fixe

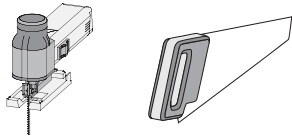
-  temporalmente fijo  
 temporaneamente fisso  
 dočasně pevný  
 Zčasno pritrjeno

- 5  Bestand vom Haus  
 Inventaris van het huis  
 Inventory of the house  
 Inventaire de la maison

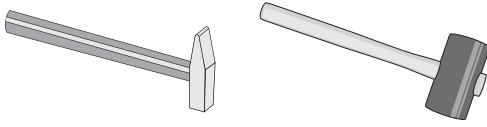
-  Inventario de la casa  
 Inventario della casa  
 Inventář domu  
 Inventar hiše

Werkzeuge / Tools\*

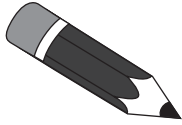
X



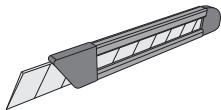
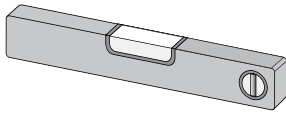
X



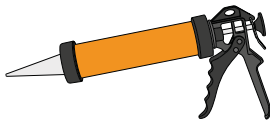
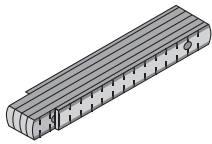
X



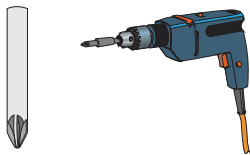
X



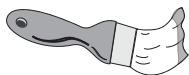
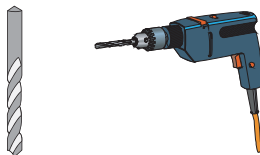
X



X



X



X



Technische Daten

In der Auftragsbestätigung bzw. Lieferschein ist der gekaufte Ofentyp bzw. das erworbene Steuergerät zu finden. Bitte entnehmen Sie die technischen Daten Ihrer Geräte der folgenden Auflistung

Gerät	Netzspannung	Wattage
<b>Öfen</b>		
9kW Ofen Bio	400V ~ 3N	9kW
9kW Ofen (Finnisch)	400V ~ 3N	9kW
9kW Ofen integr. Steuerung	400V ~ 3N	9kW
4,5kW Ofen Bio	400V ~ 3N	4,5kW
4,5kW Ofen (Finnisch)	400V ~ 3N	4,5kW
4,5kW Ofen integr. Steuerung	400V ~ 3N	4,5kW
3,6kW Ofen Bio	230V ~ 1N	3,6kW
3,6kW Ofen (Finnisch)	230V ~ 1N	3,6kW
3,6kW Ofen integr. Steuerung	230V ~ 1N	3,6kW
<b>Steuergeräte</b>		
externe Steuerung Easy Bio	400V ~ 3N	max. 10,8kW
externe Steuerung Plug&Play Bio	240V ~ 3N	max. 10,8kW
externe Steuerung (Finnisch)	400V ~ 3N	max. 10,8kW
externe Steuerung Plug&Play (Finnisch)	240V ~ 3N	max. 10,8kW
Multisteuergerät	400V ~ 3N	max. 10,5kW
externe Steuerung Classic Bio	400V ~ 3N	max. 9kW
externe Steuerung Classic (Finnisch)	400V ~ 3N	max. 9kW
externe Steuerung Premium Bio	400V ~ 3N	max. 12kW
externe Steuerung Premium (Finnisch)	400V ~ 3N	max. 9kW



Vergleichen Sie zuerst die Materialliste mit Ihrem Paketinhalt! Bitte haben Sie Verständnis, dass Beanstandungen nur im nicht aufgebauten Zustand bearbeitet werden können!



En primer lugar, compare la lista de material con el contenido del paquete. Rogamos entienda que las reclamaciones sólo pueden ser tramitadas antes de montar el objeto!



Nejprve překontrolujte obsah balení podle materiálového listu! Mějte pochopení pro to, že případnou reklamaci se můžeme zabývat pouze tehdy, když díly nebudou smontované! Za pomoci tohoto seznamu můžete jednotlivé díly přiřadit k montážnímu návodu.



Vergelijk eerst de lijst van materialen met de inhoud van uw pakket! Reclamaties kunnen alleen in behandeling worden genomen zolang de onderdelen nog niet zijn gemonteerd!



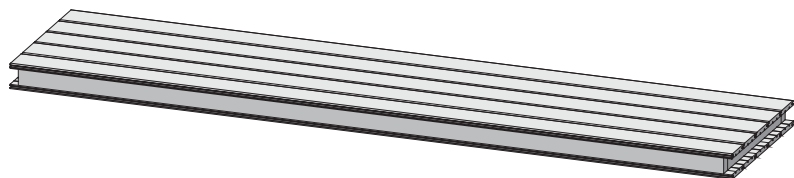
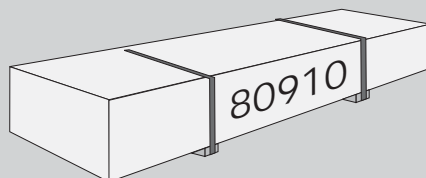
First compare the list of materials with your package contents! Please understand that complaints can be processed in the non-built status only!



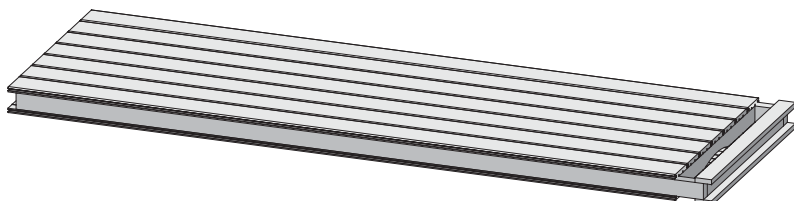
Commencez par comparer la liste du matériel avec le contenu de votre paquet! Sachez que nous traitons uniquement les réclamations concernant le matériel à l'état non monté!



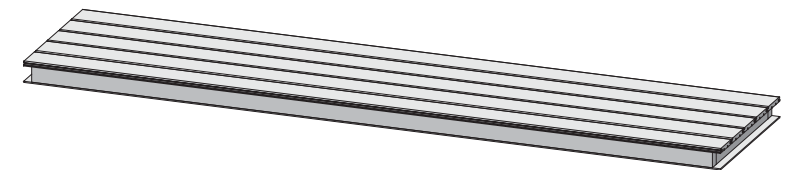
Confrontate questa distinta materiali prima con il contenuto del pacchetto! Vi preghiamo di comprendere che eventuali reclami possono essere accolti solo prima del montaggio!



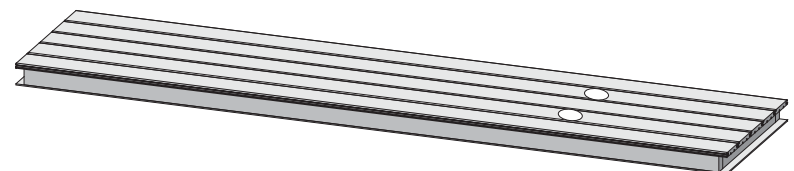
2 x W1	1920 x 606 x 68mm	ID 25548
1 x W2	1920 x 780 x 68mm	ID 25549



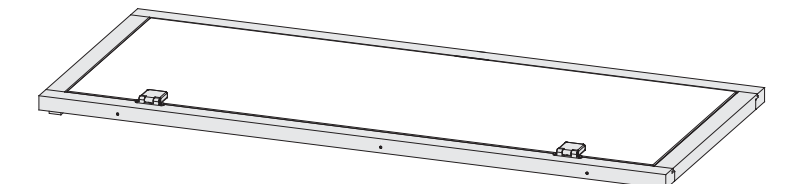
1 x W3	1920 x 780 x 68mm	ID 24677
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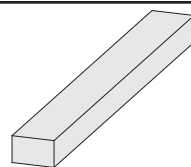
3 x W4	1920 x 606 x 57mm	ID 23624
2 x W5	1920 x 780 x 57mm	ID 23625



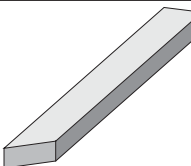
1 x W6	1920 x 606 x 57mm	ID 23629
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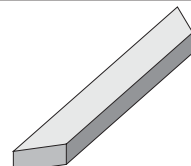
1 x W7	1872 x 780 x 68mm	ID 25551
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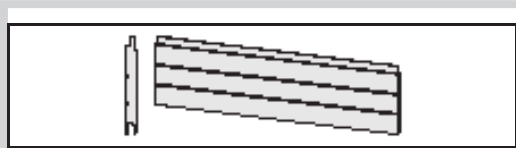
10 x B1	1920 x 19 x 3mm	ID 20799
4 x B2	1884 x 45 x 17mm	ID 48037
4 x B3	70 x 45 x 18mm	ID 26366
6 x B4	800 x 45 x 18mm	ID 24796
4 x B5	480 x 95 x 18mm	ID 20930
4 x B6	580 x 95 x 18mm	ID 16708
1 x B7	765 x 95 x 18mm	ID 26357
2 x B8	1605 x 95 x 18mm	ID 22588
1 x B9	2156 x 95 x 18mm	ID 28687
1 x B10	300 x 120 x 18mm	ID 22467
1 x B11	540 x 42 x 28mm	ID 26359
2 x B12	590 x 42 x 28mm	ID 26360
2 x B13	1130 x 42 x 28mm	ID 26361
1 x B14	1812 x 42 x 28mm	ID 24123
2 x B15	1923 x 42 x 28mm	ID 26362
1 x B16	2105 x 42 x 28mm	ID 24125
2 x B17	2187 x 42 x 28mm	ID 24534
3 x B18	1874 x 52 x 52mm	ID 26165



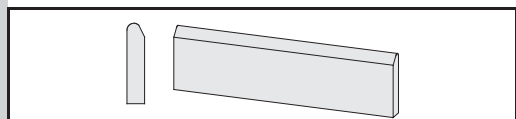
1 x C1	1209 x 42 x 28mm	ID 24124
2 x C2	1288 x 42 x 28mm	ID 26364
1 x C3	1530 x 42 x 28mm	ID 24126
2 x C4	1592 x 42 x 28mm	ID 26363



1 x D1	852 x 42 x 28mm	ID 24111
2 x D2	896 x 42 x 28mm	ID 24110

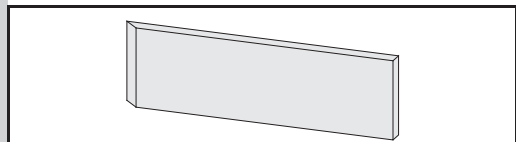


2 x E1 | 1920 x 97 x 12mm | ID 22863



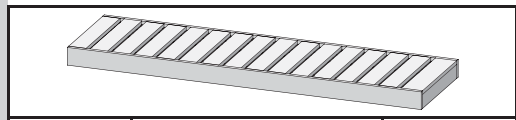
2 x G1 | 1884 x 58 x 18mm | ID 48521

4 x G2 | 1980 x 95 x 18mm | ID 48540



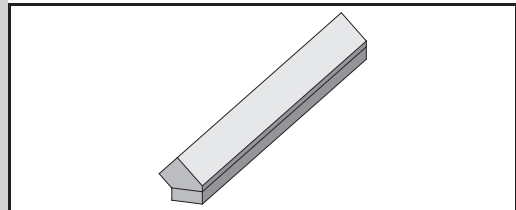
1 x H1 | 1260 x 95 x 18mm | ID 14117

1 x H2 | 1656 x 95 x 18mm | ID 14116

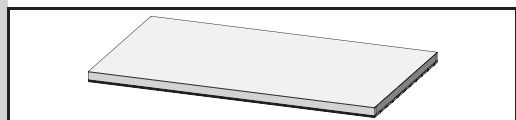


1 x L1 | 1260 x 500 x 90mm | ID 61281

2 x L2 | 2156 x 550 x 90mm | ID 55193

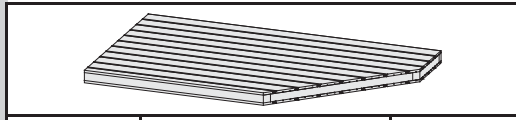


2 x K1 | 1874 x 76 x 38mm | ID 43464

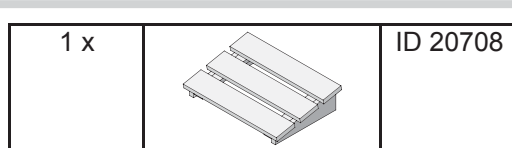


1 x M1 | 1839 x 349 x 57mm | ID 24799

1 x M2 | 1839 x 918 x 57mm | ID 45230

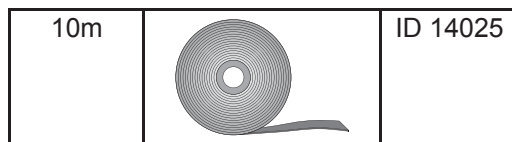


1 x M3 | 1839 x 918 x 68mm | ID 52839



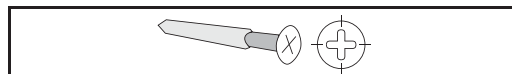
1 x

ID 20708

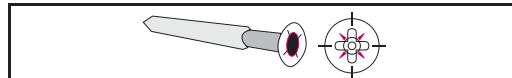


10m

ID 14025



60 x	4 x 30mm	ID 3686
50 x	4 x 50mm	ID 3688
50 x	4 x 70mm	ID 3689
60 x	4,5 x 80mm	ID 9204
40 x	6 x 60mm	ID 14014



100 x | 4,5 x 40mm | ID 26285



150 x S3 | 4,5 x 30mm | ID 26116

16 x S4 | 12 x 18mm | ID 46403

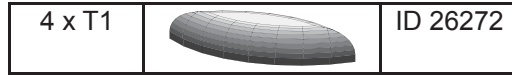
20 x | ID 14005



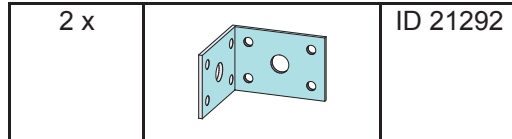
6 x S1 | ID 14266



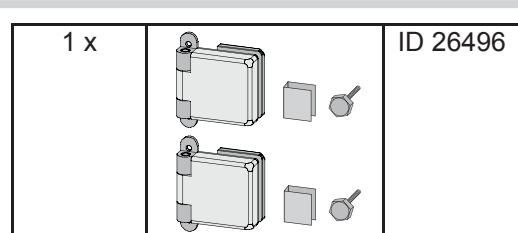
3 x S2 | ID 42172



4 x T1 | ID 26272

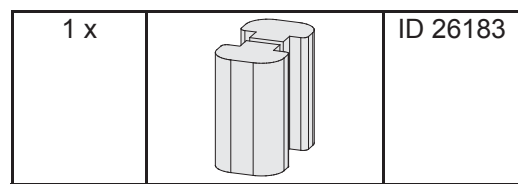


2 x | ID 21292



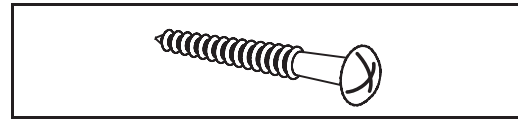
1 x

ID 26496



1 x

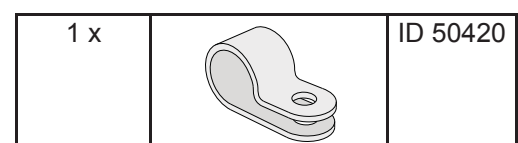
ID 26183



6 x

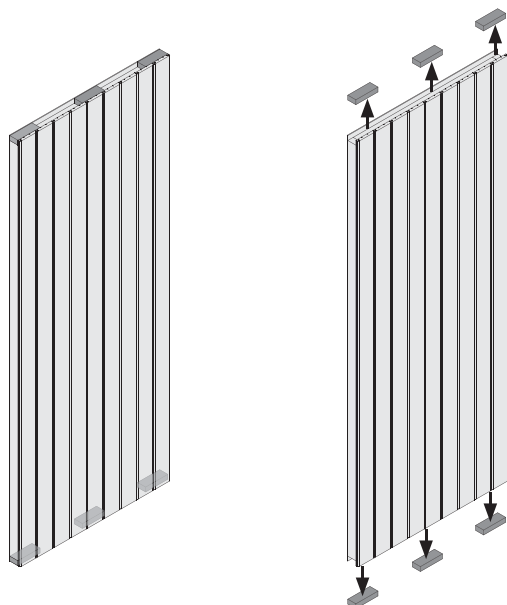
3 x 16mm

ID 46376

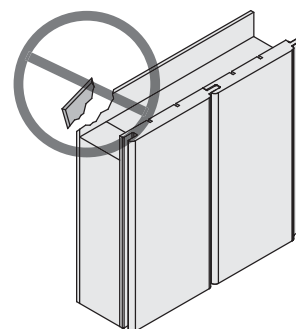


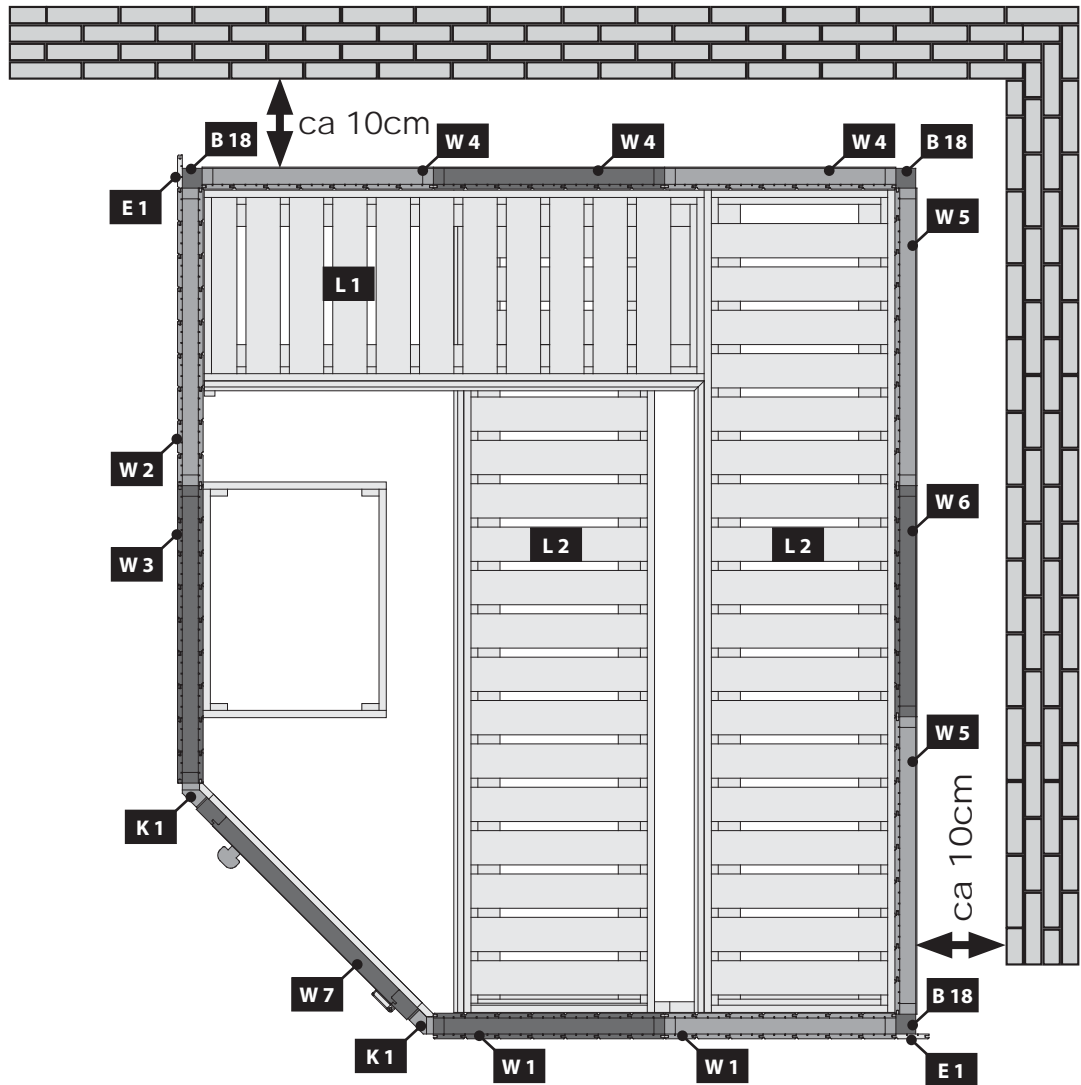
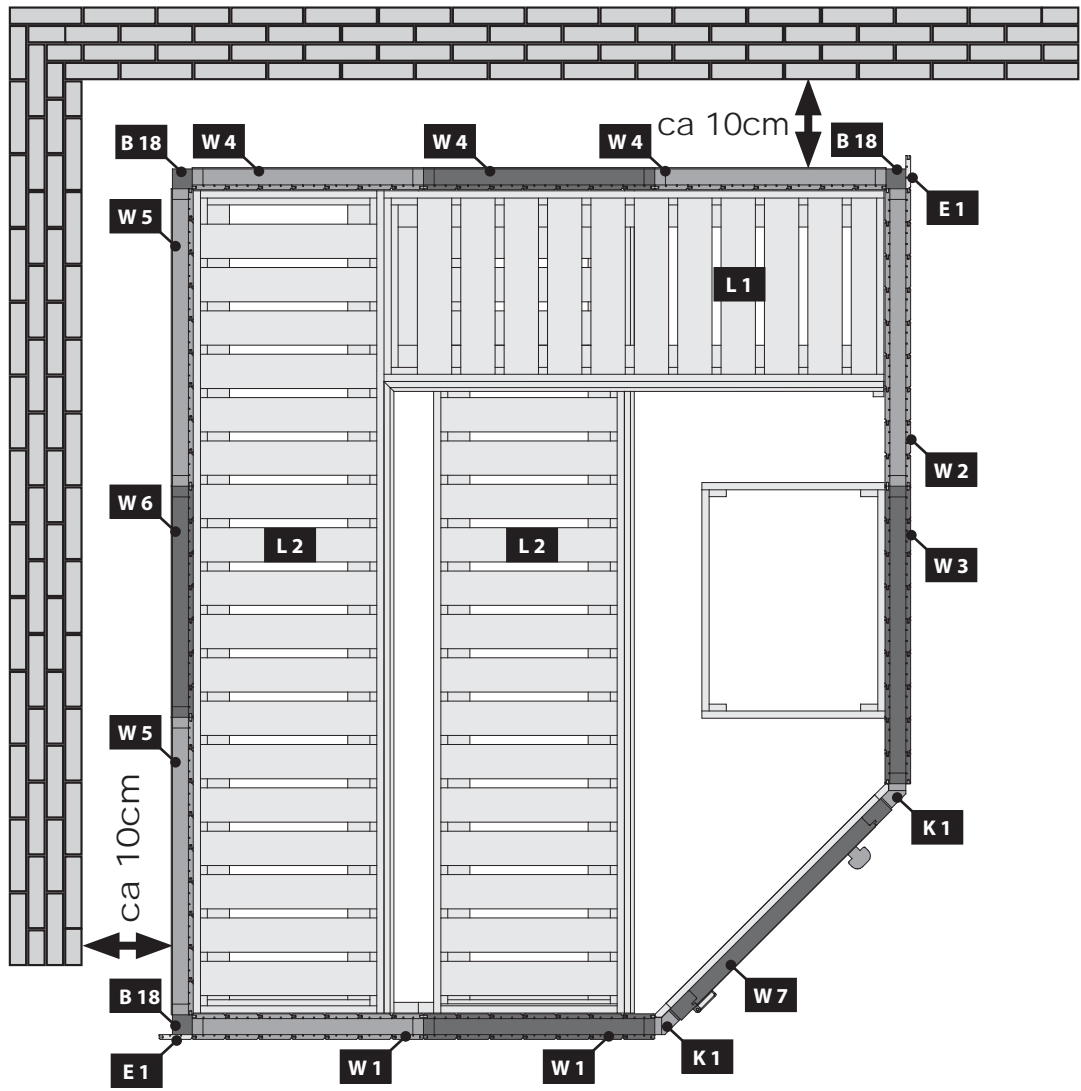
1 x

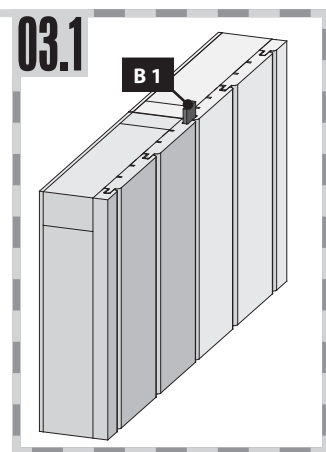
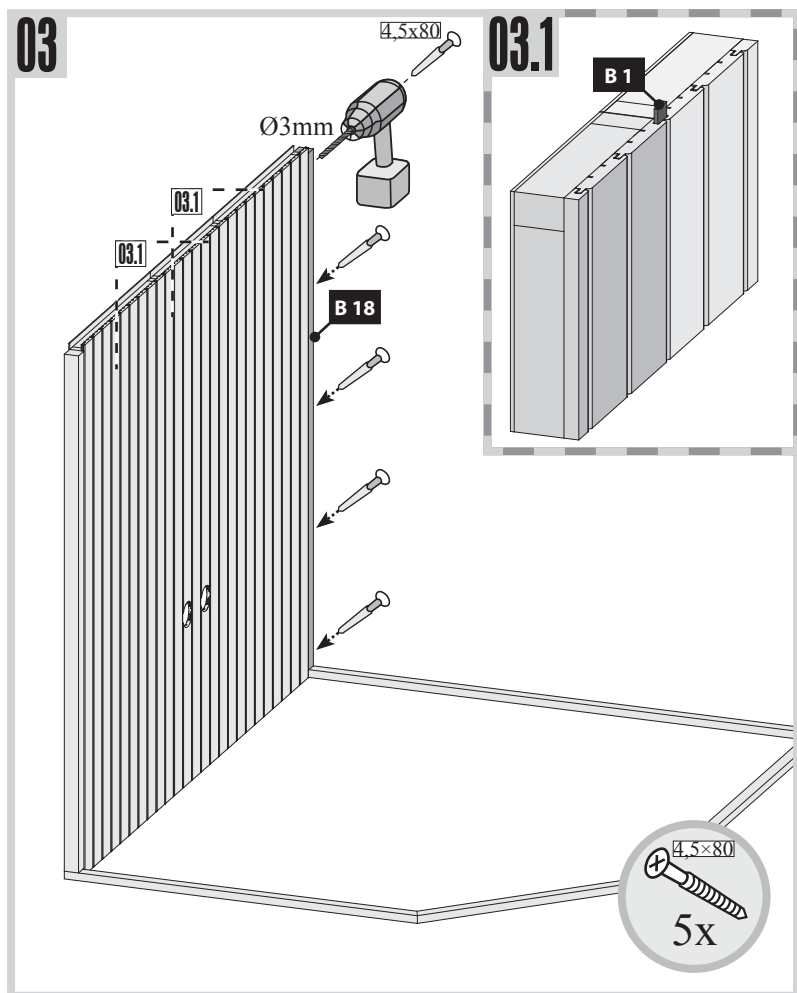
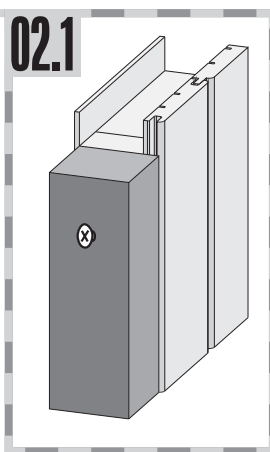
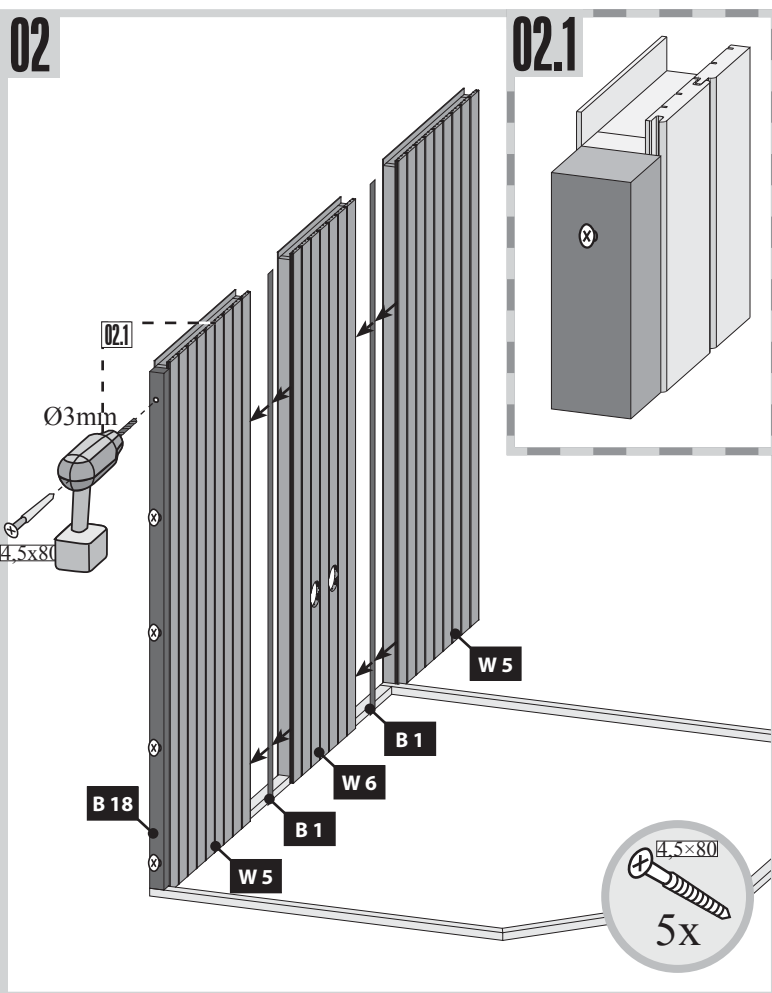
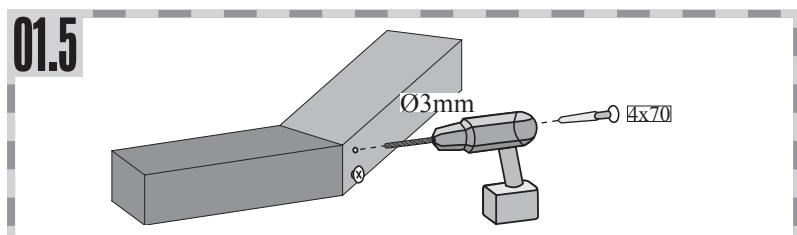
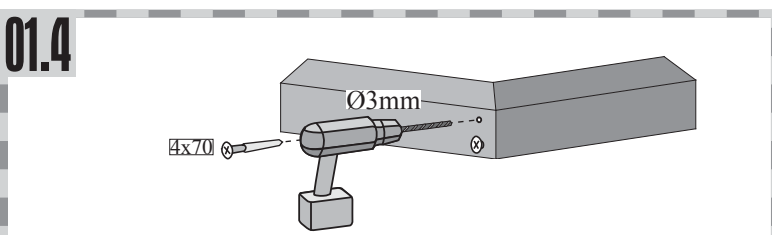
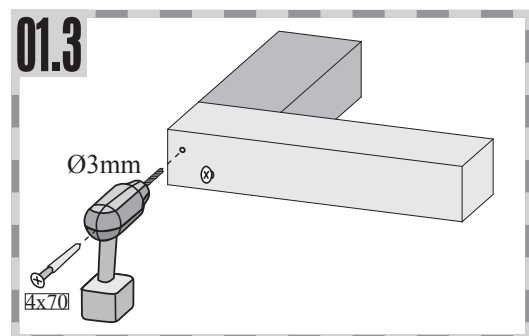
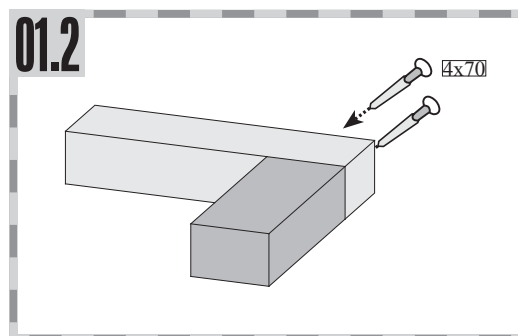
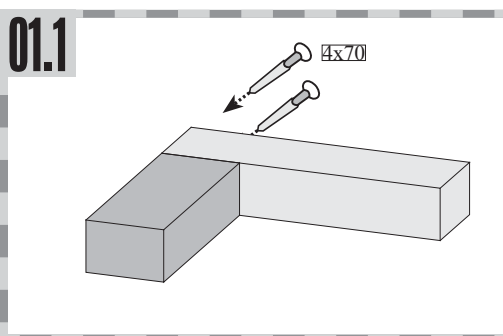
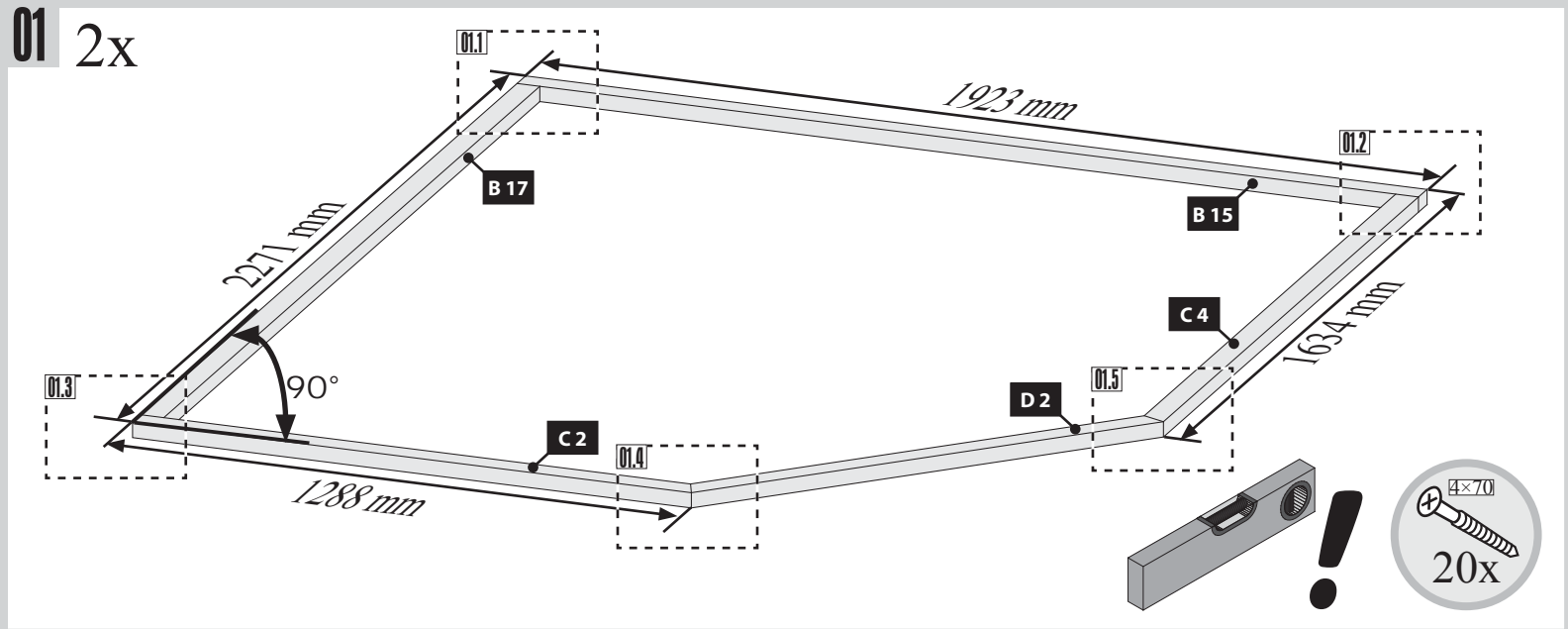
ID 50420



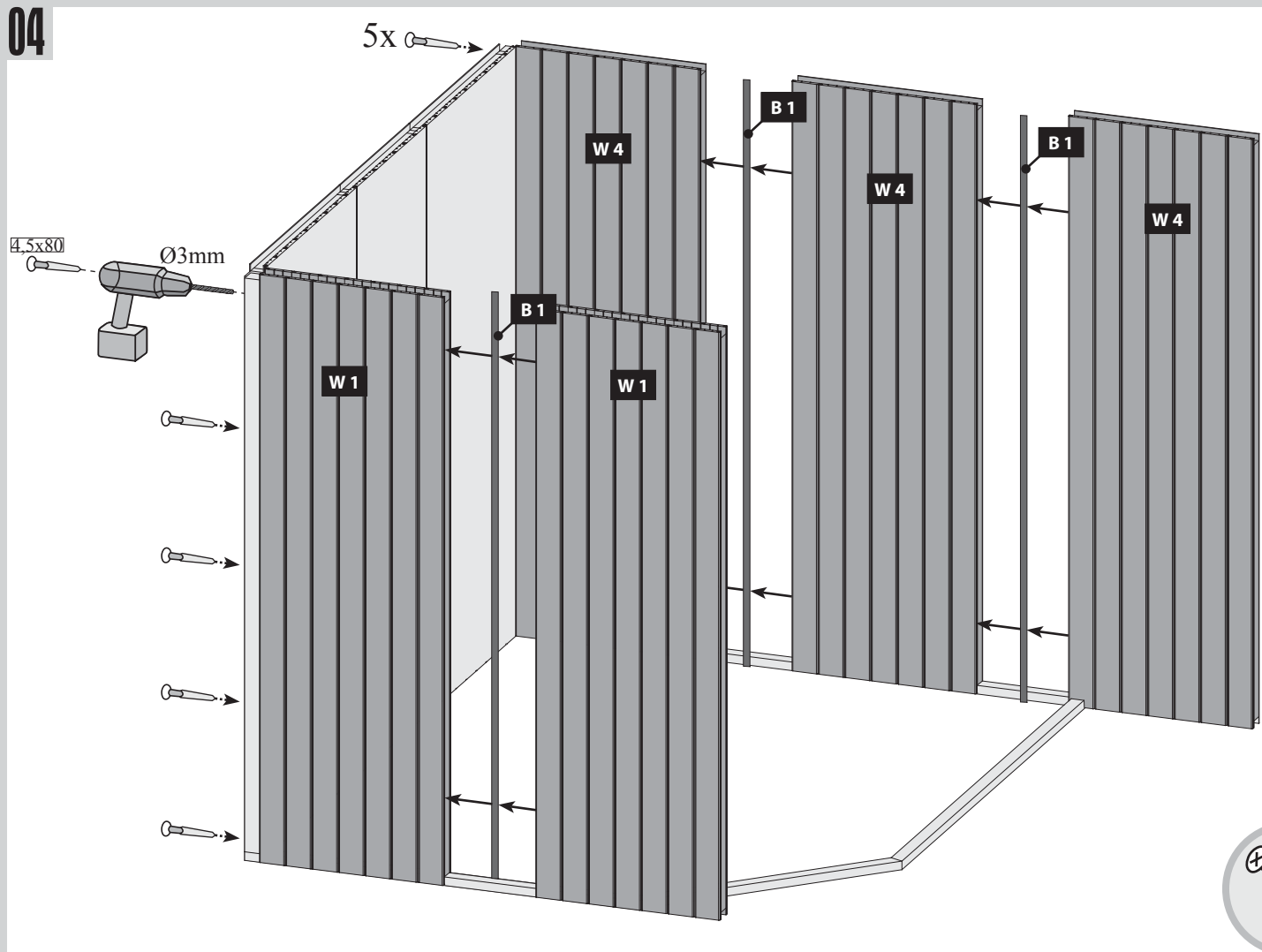
-  Vorsicht!
-  Attention!
-  Attention!
-  Voorzichtig!
-  Forsigtig!
-  Cuidado!
-  Occhio!
-  Pozor!



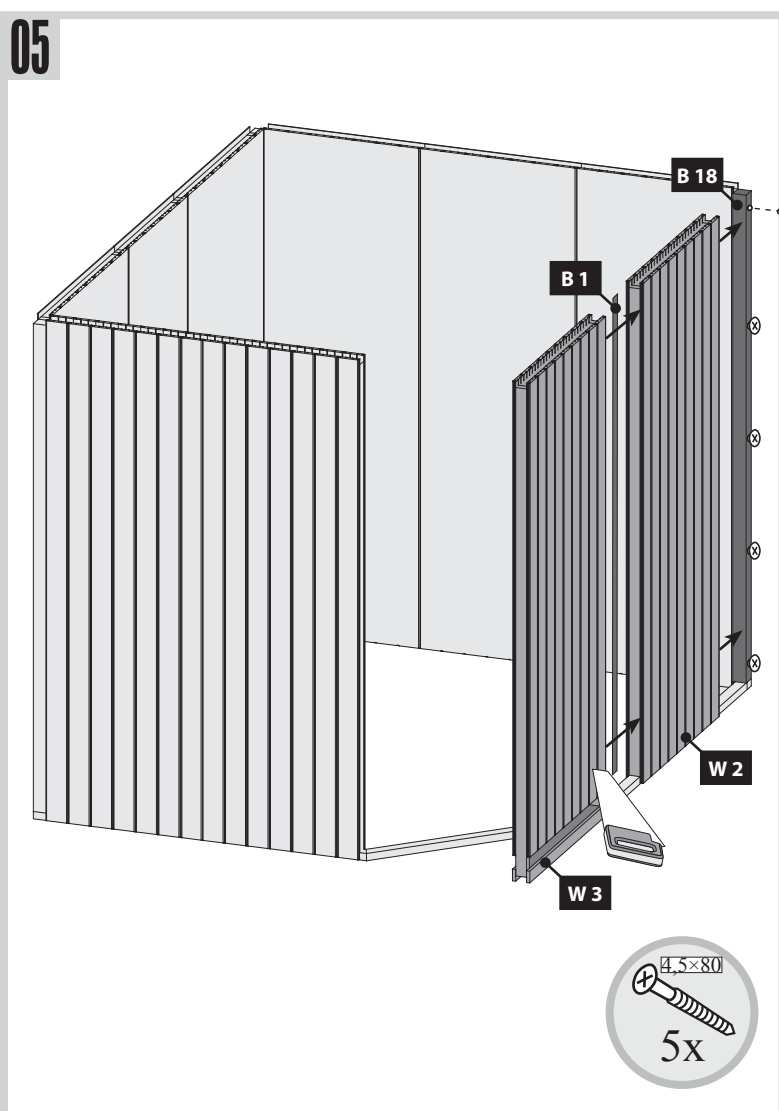




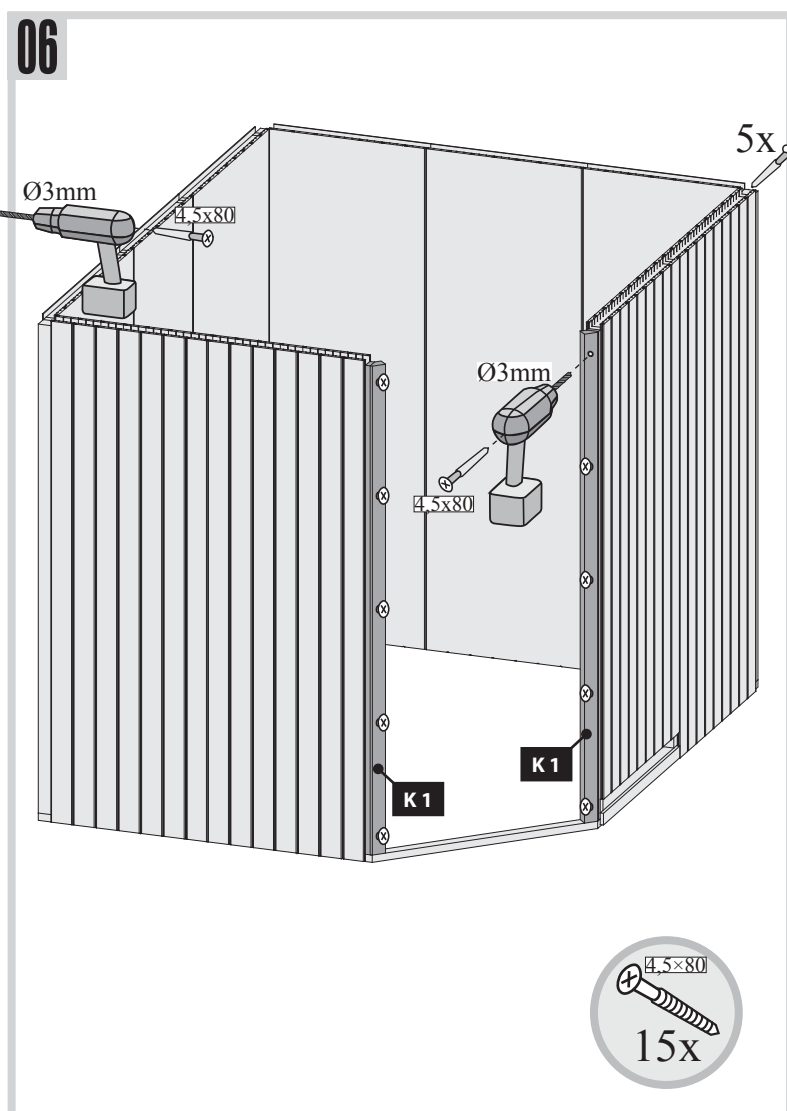
04



05

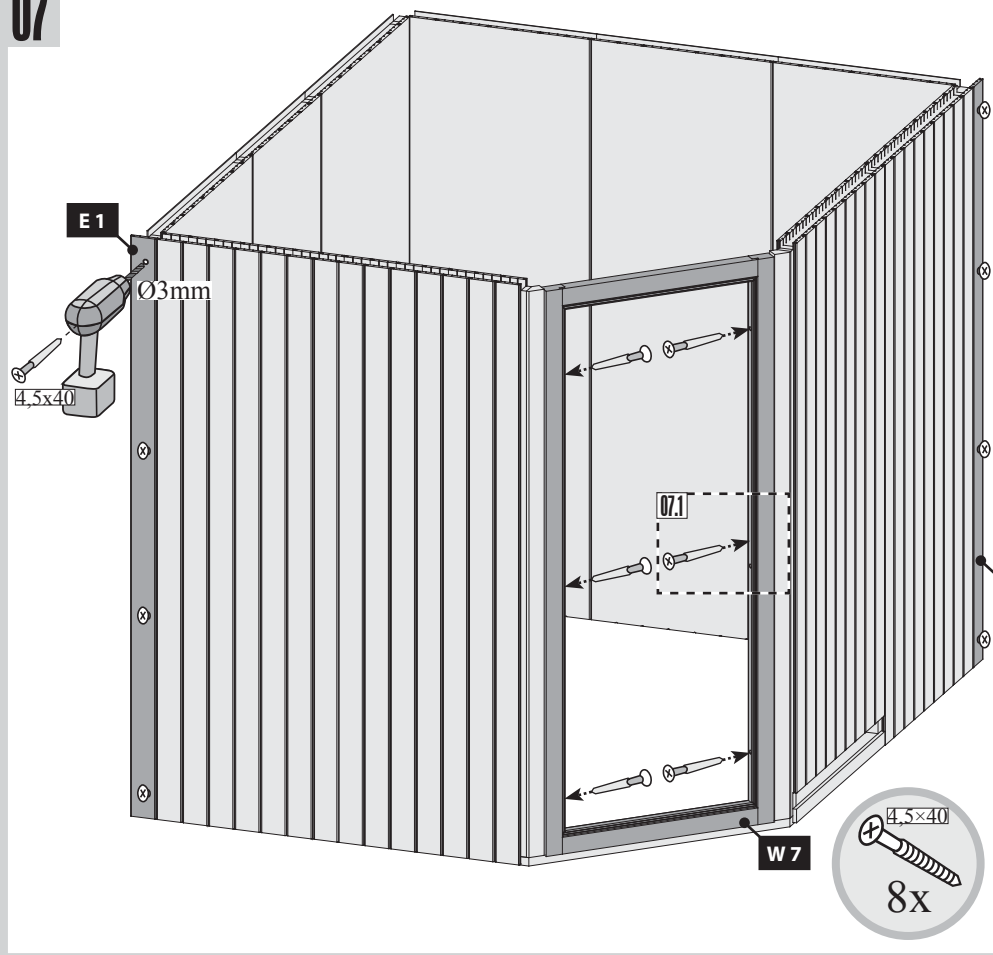


06

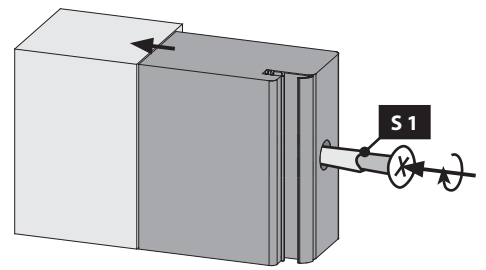




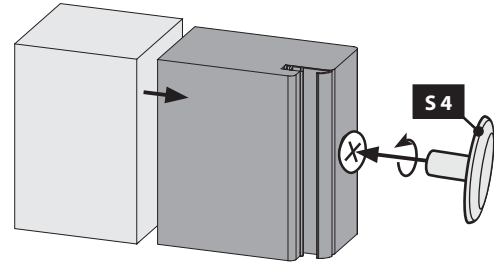
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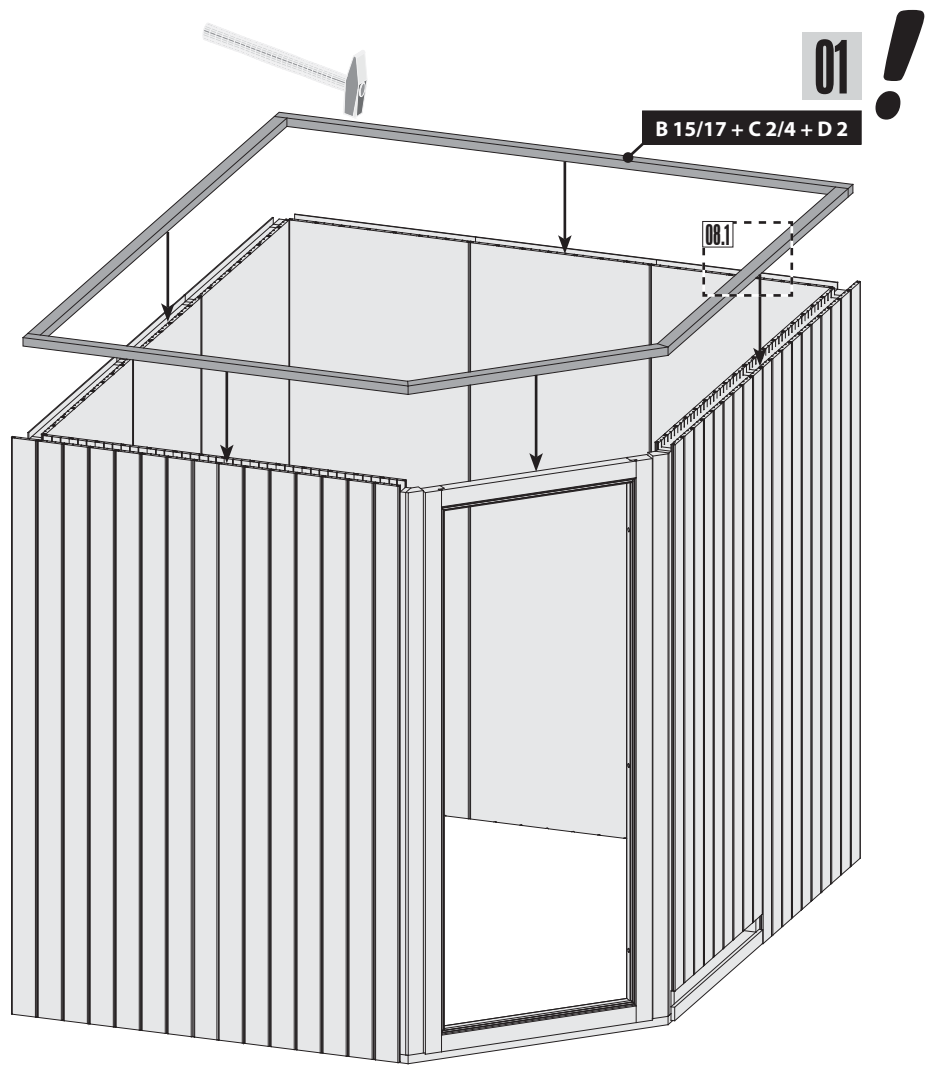
07.1-1



07.1-2



08

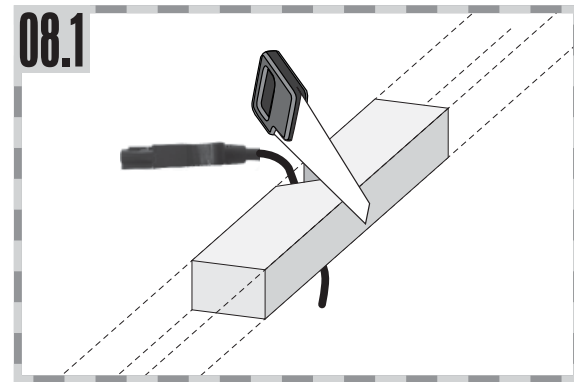


-  Einbau Saunatür
-  Installation de porte Sauna
-  Sauna door installation
-  Sauna deur installatie
-  Instalación de la puerta Sauna
-  Installazione porta Sauna
-  Sauna Instalace dveře

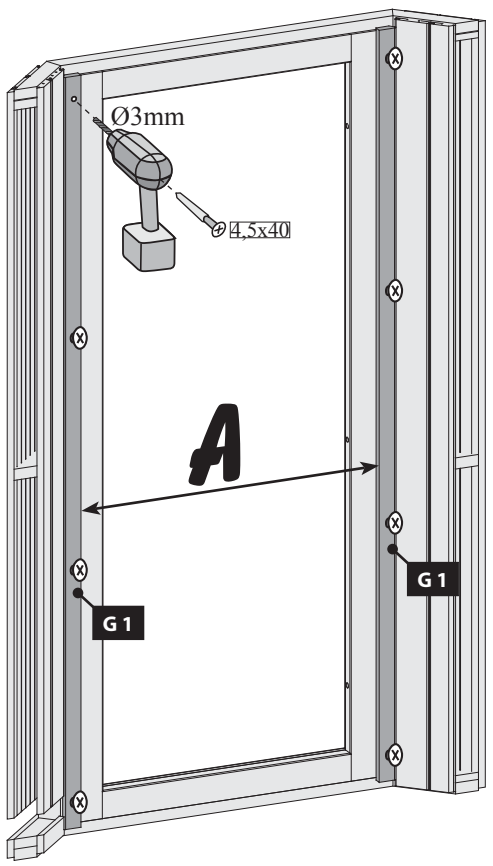
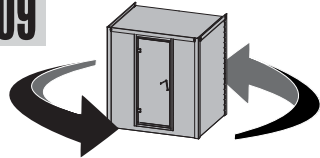


01 — 03 !!!

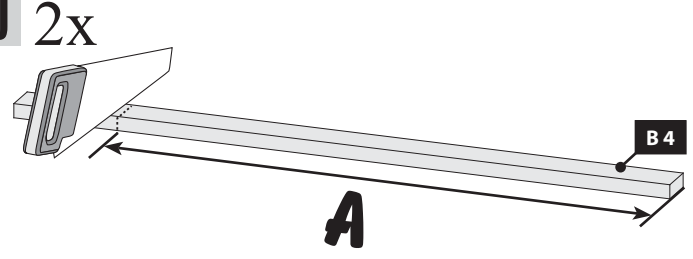
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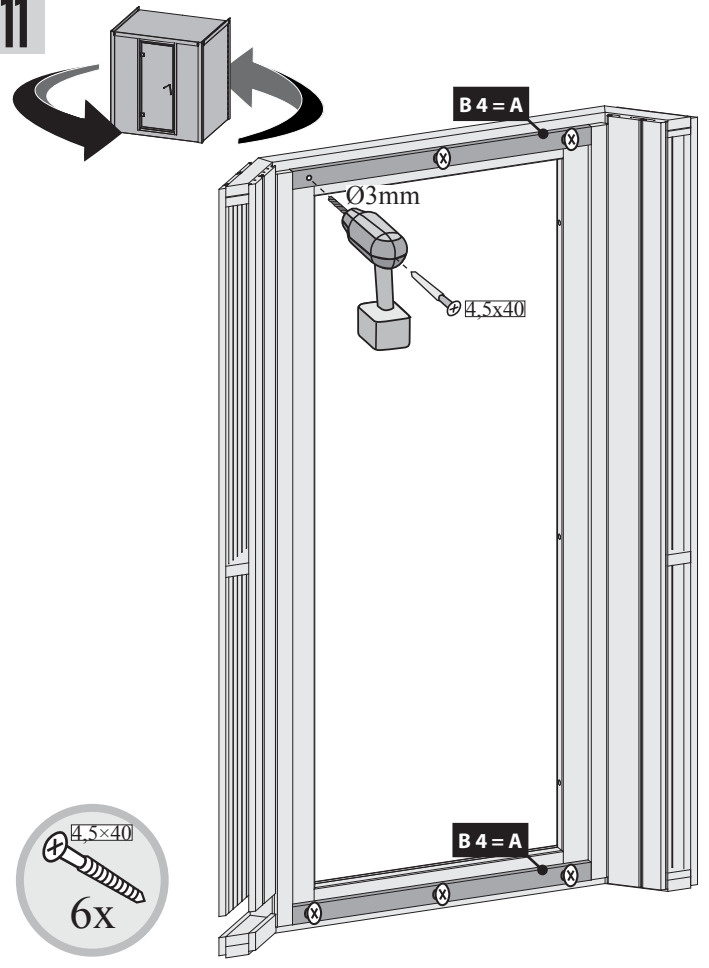
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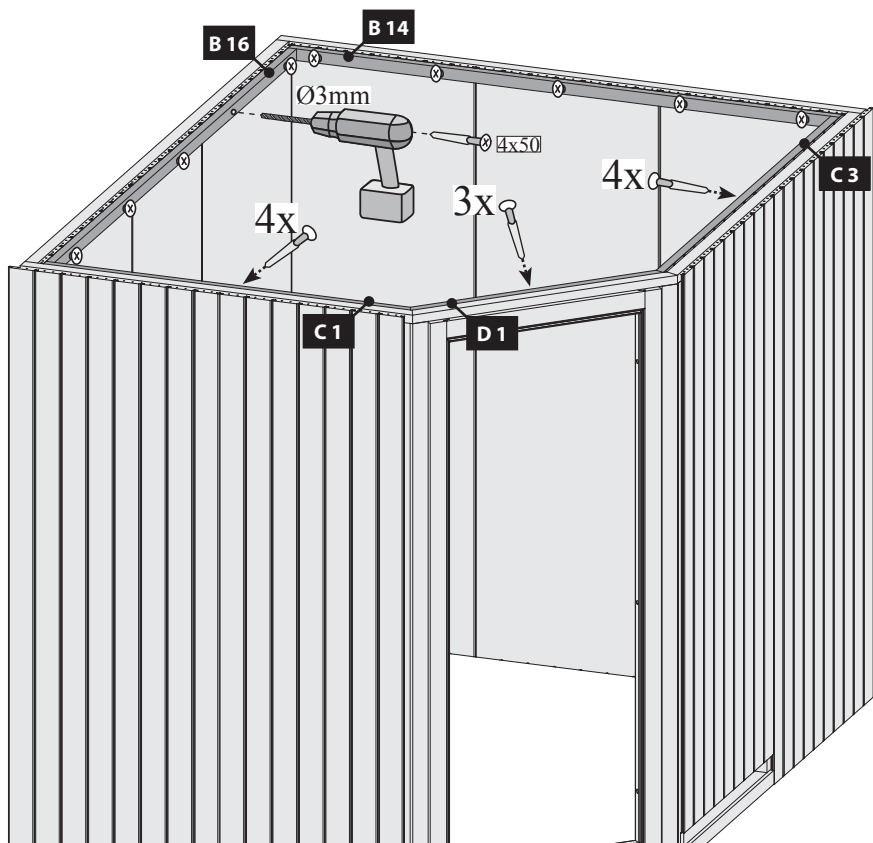
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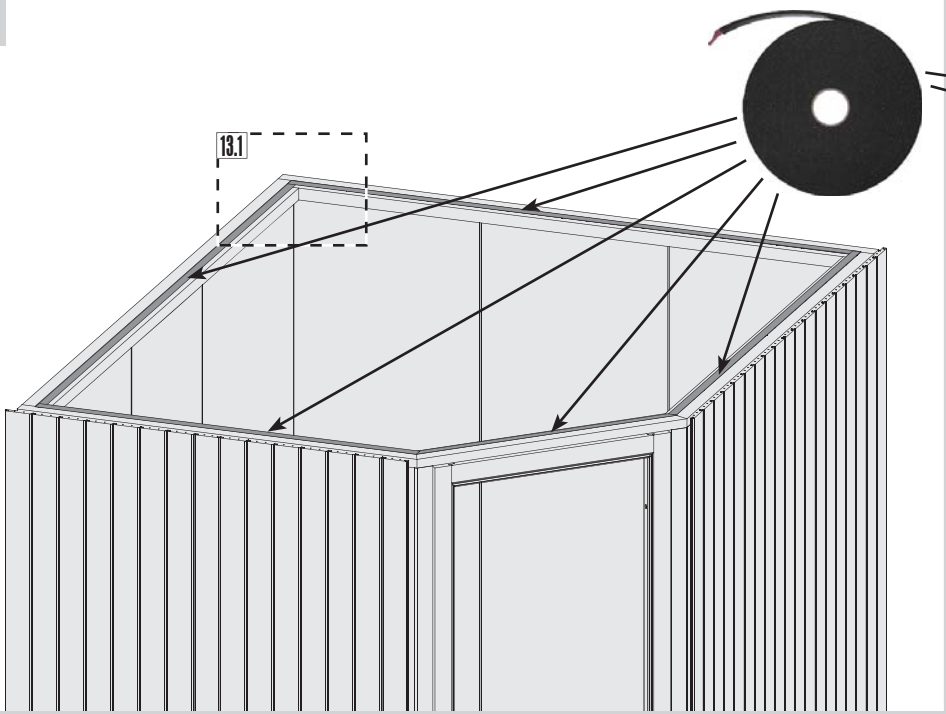
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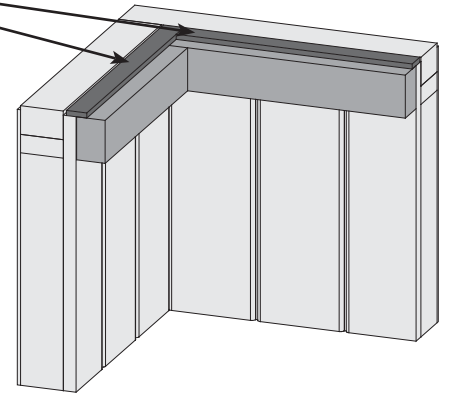
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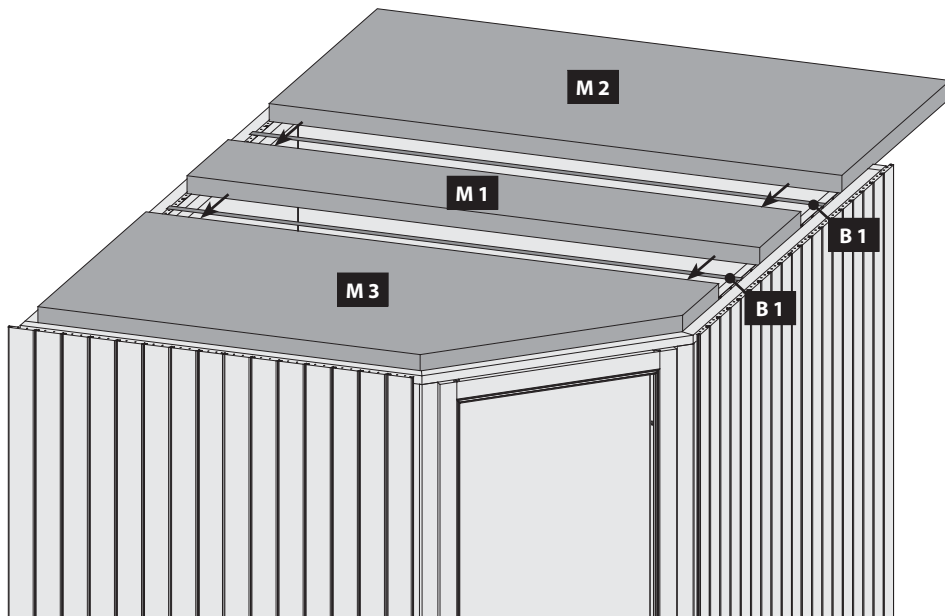
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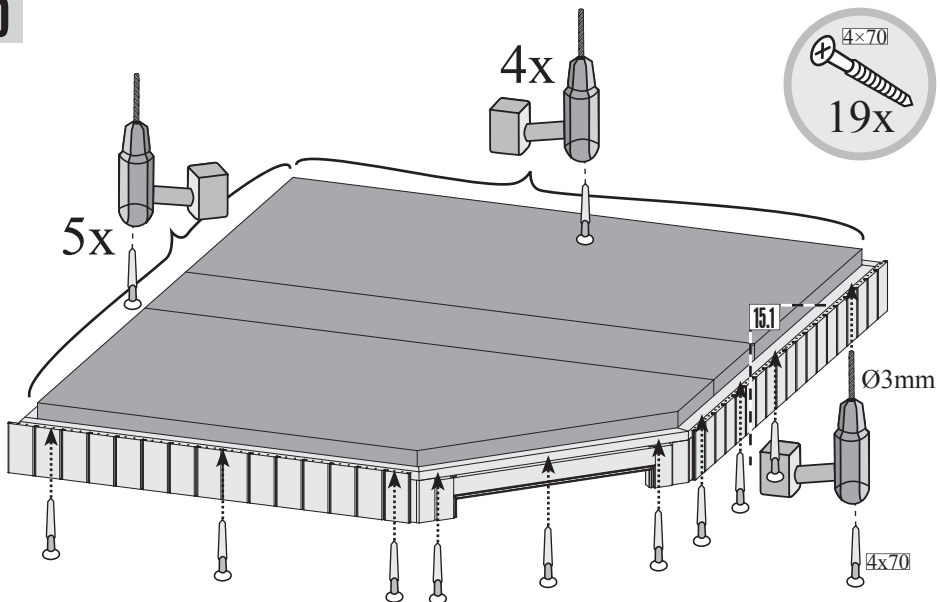
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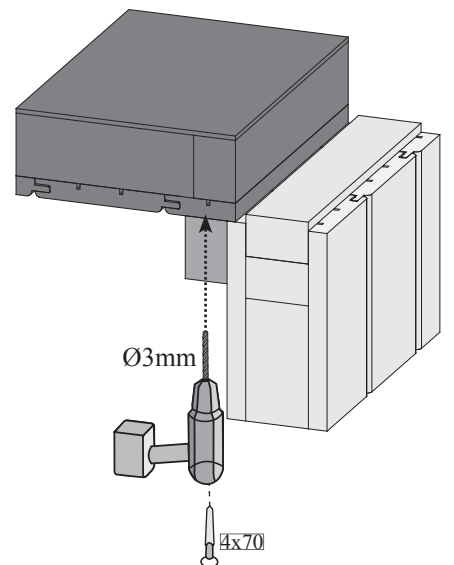
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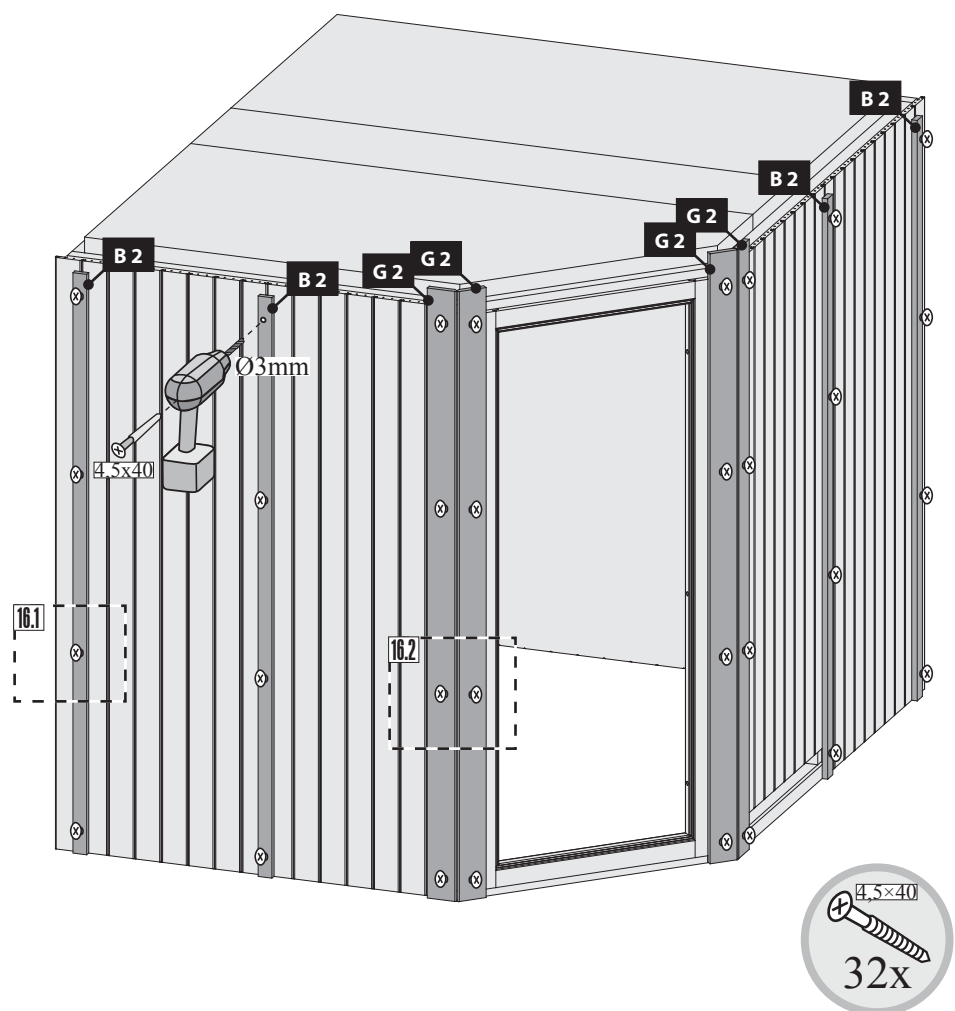
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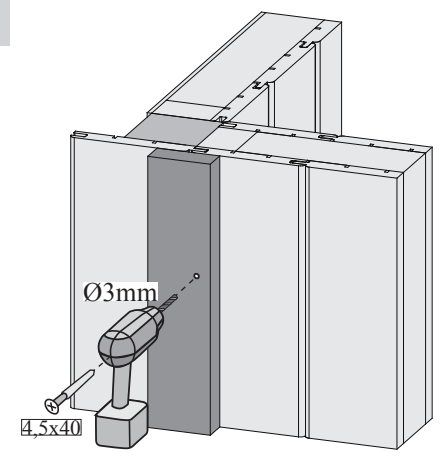
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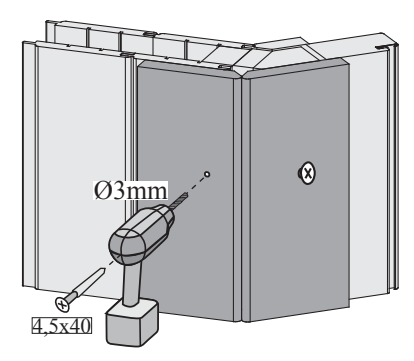
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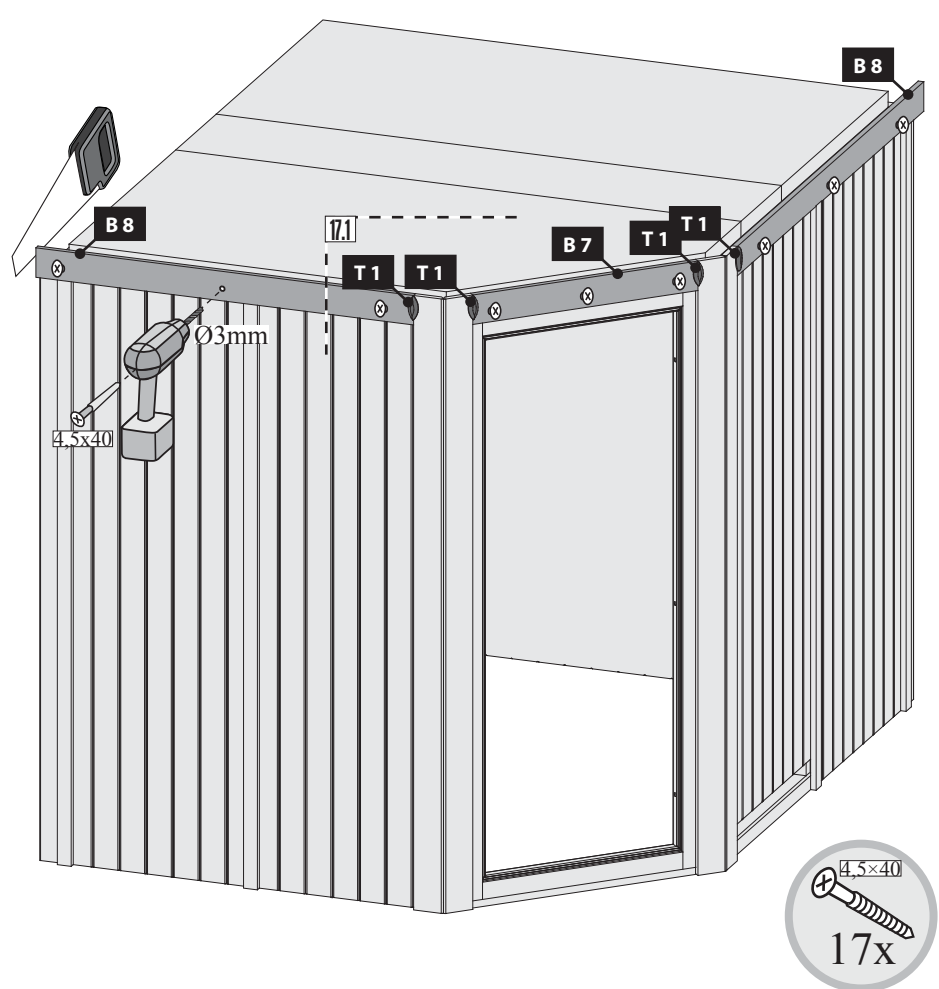
16.1



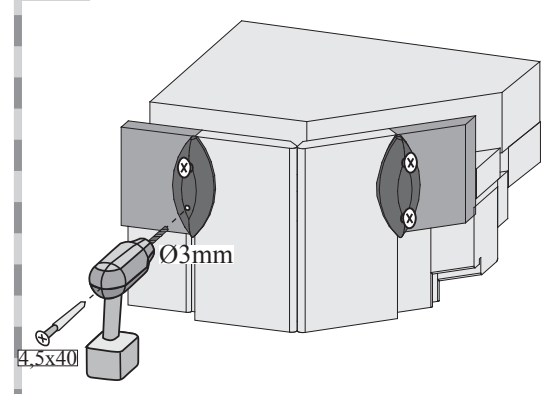
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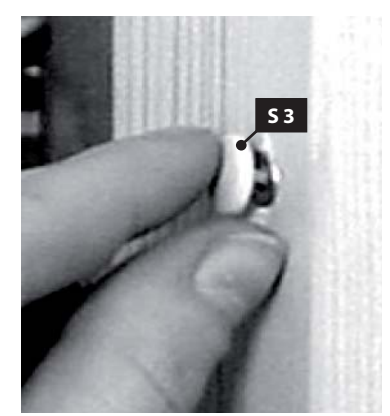
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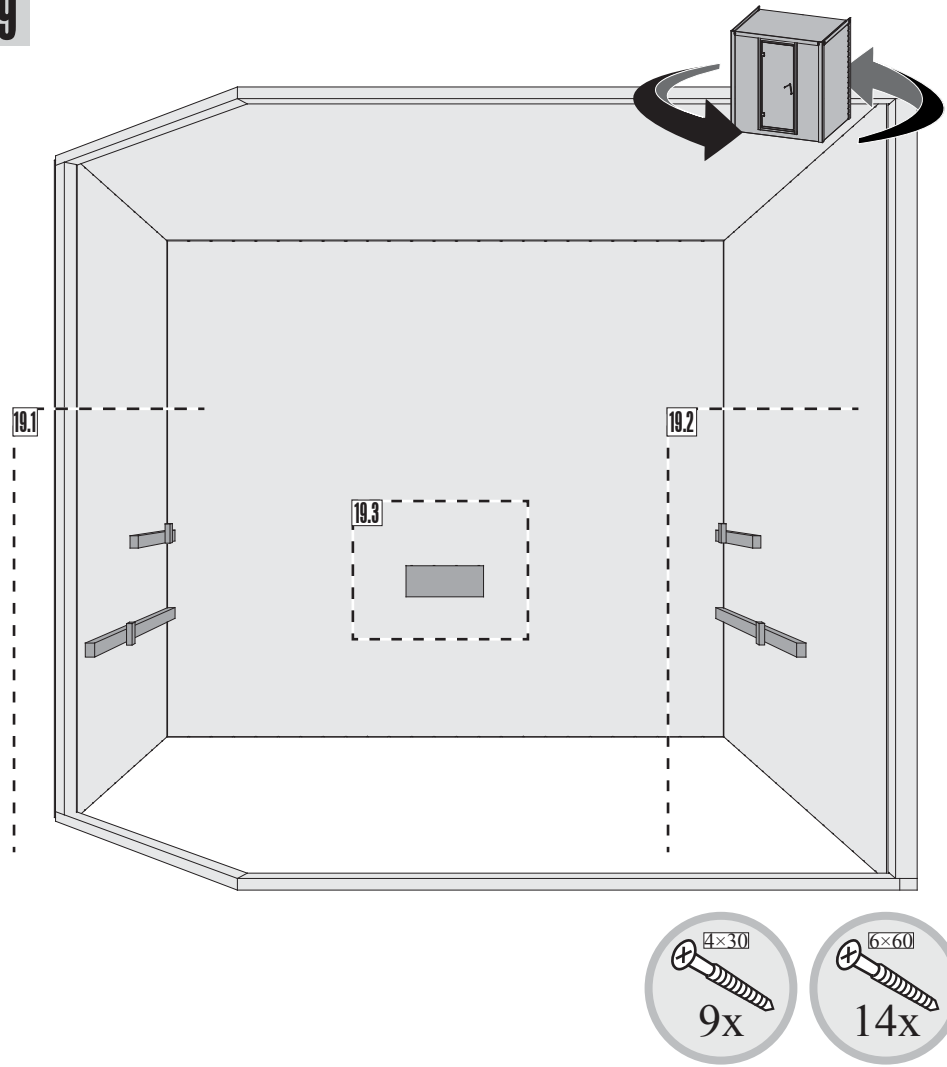


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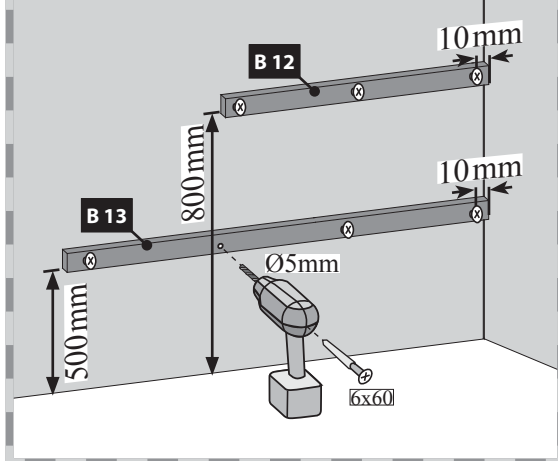


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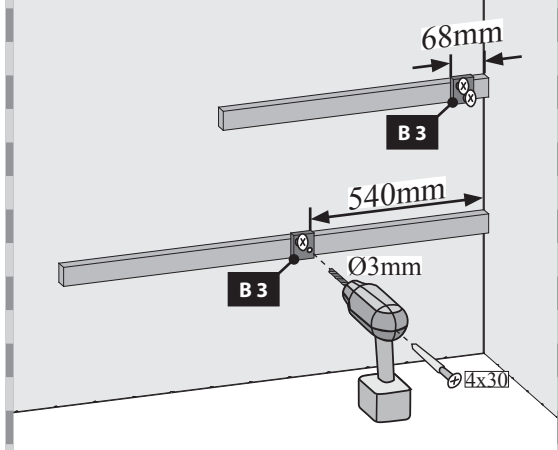




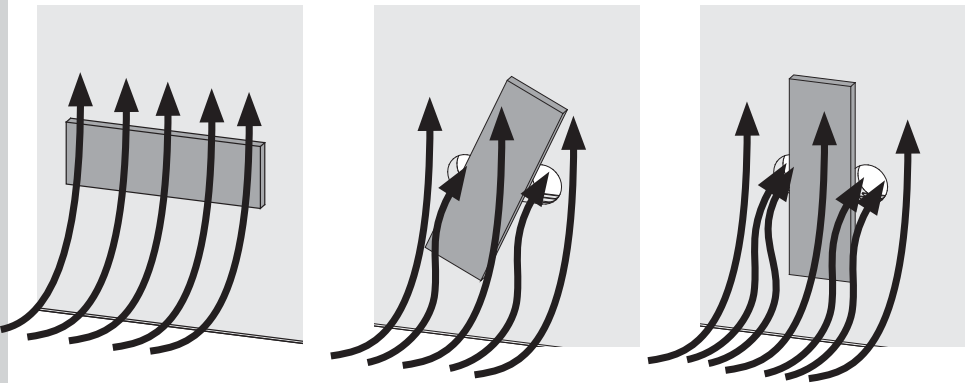
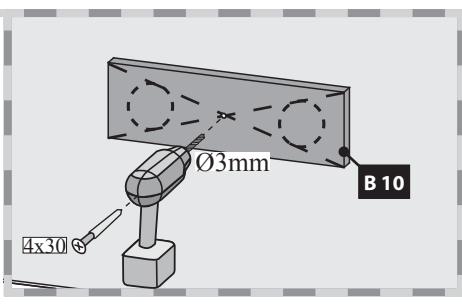
19.1-1





19.1-2





19.3





 Hier ist die Funktionsweise des Brettes abgebildet. Regeln Sie damit die Abluft nach Ihren eigenen Wünschen.


 Ceci représente le mode de fonctionnement de la planche. Avec elle, réglez l'écoulement de l'air selon vos désirs.

 This figure shows the functional principle of the board. Regulate the exhaust air according to your own wishes.

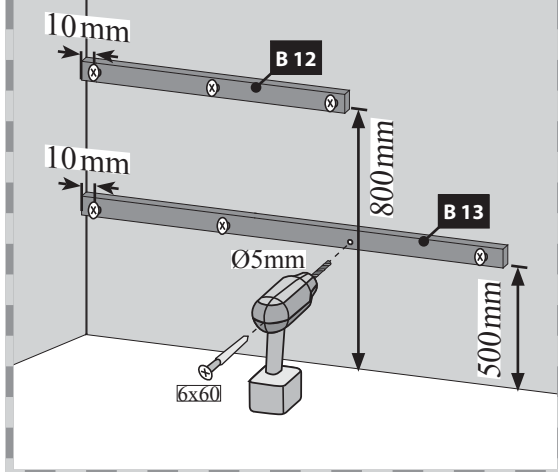
 Hier is de werking van het plankje afgebeeld. Regel daarmee de luchtafvoer naar eigen wens.

 Aquí está representada la forma de funcionamiento de la tabla. Regule con ello el aire de salida según sus propios deseos.

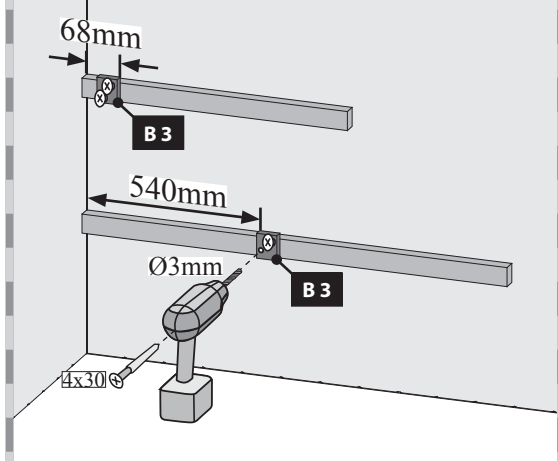
 Viene illustrato il principio di funzionamento della tavoletta di regolazione della ventilazione. Con essa si può regolare a piacere la ventilazione.

 Zde je zobrazená funkce desky. Regulujte s ní odsávací vzduch dle Vašeho přání.

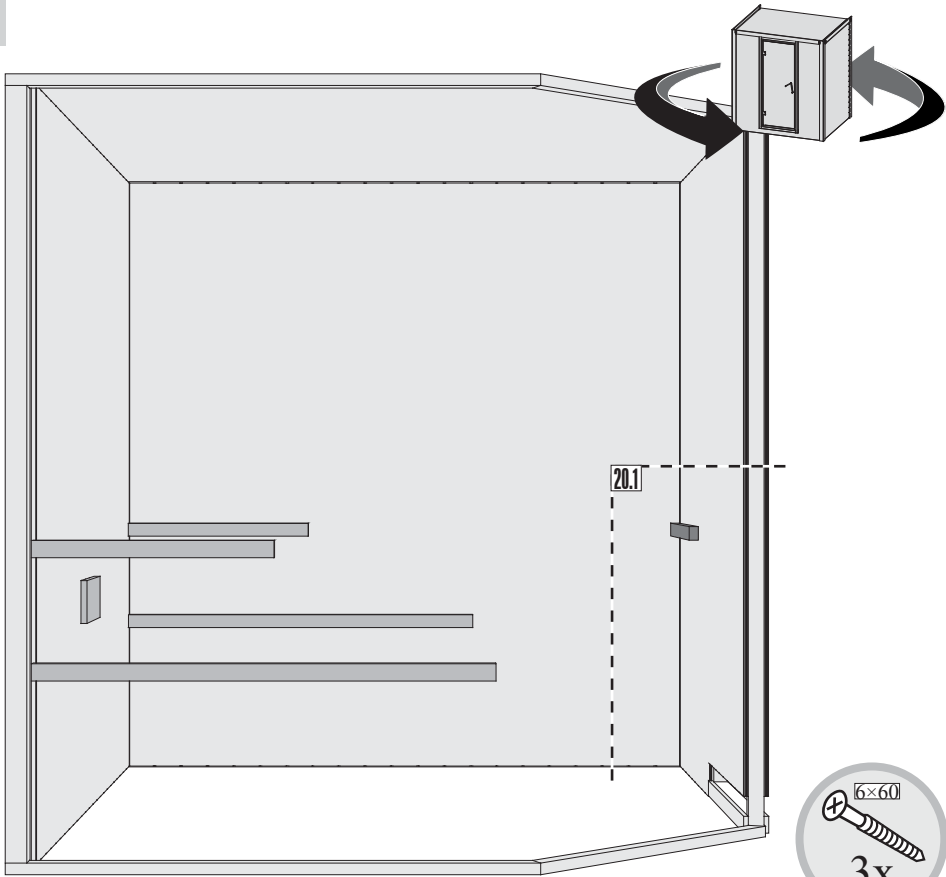
19.2-1



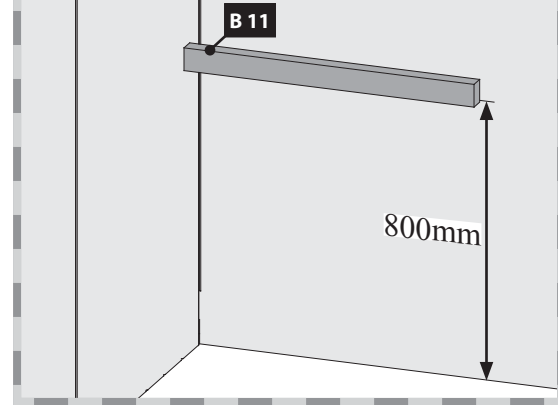
19.2-2



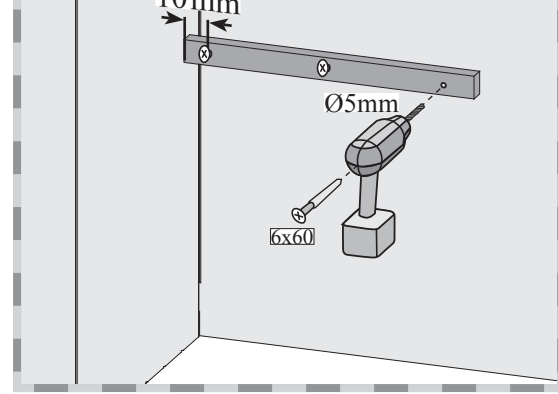
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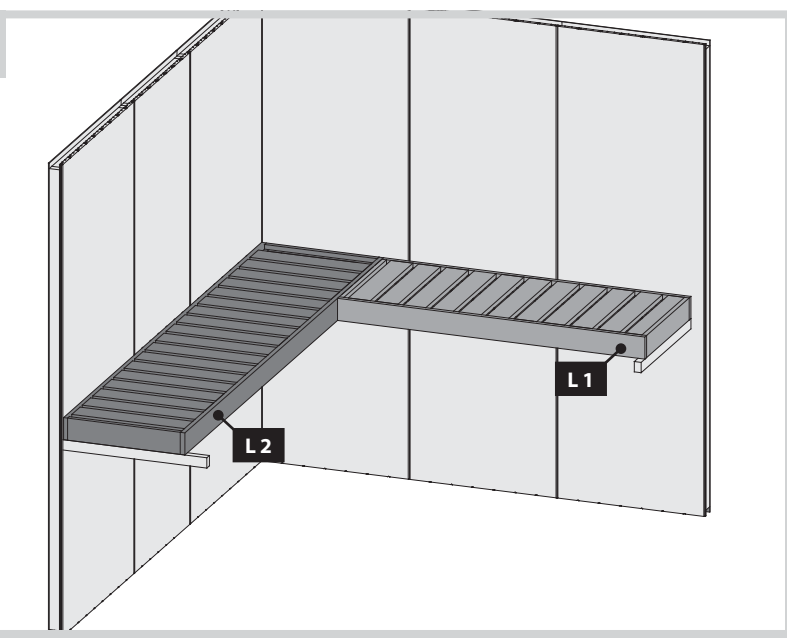
20.1-1



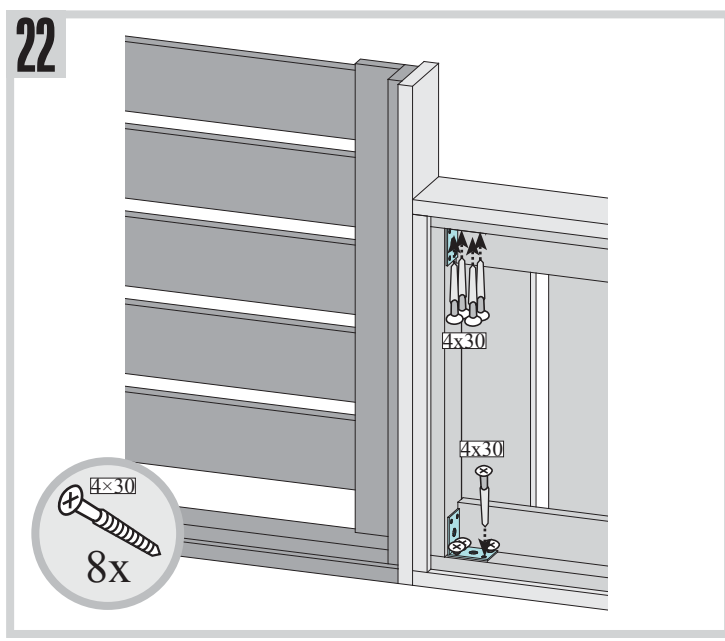
20.1-1



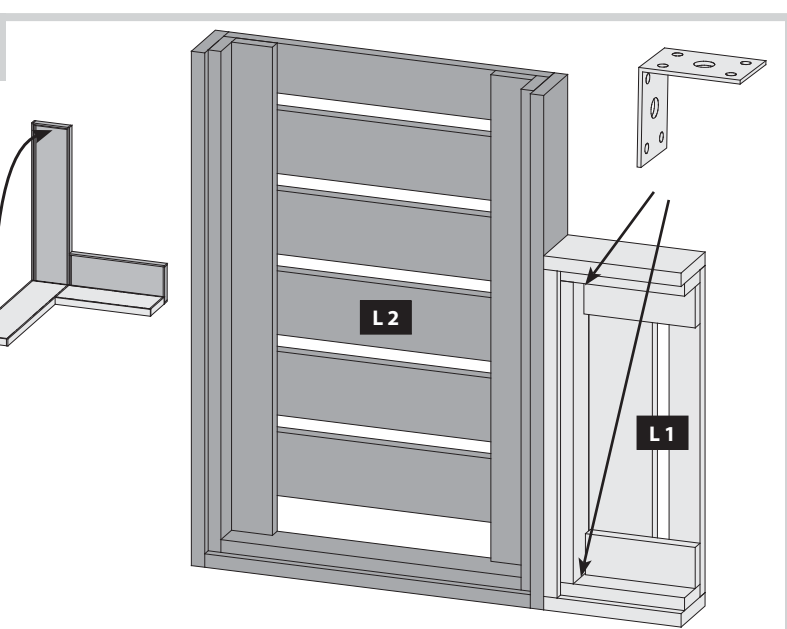
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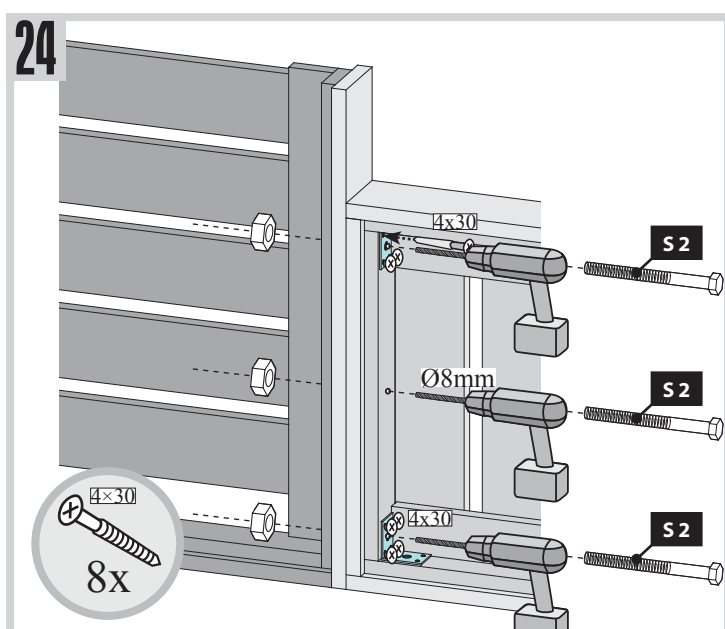
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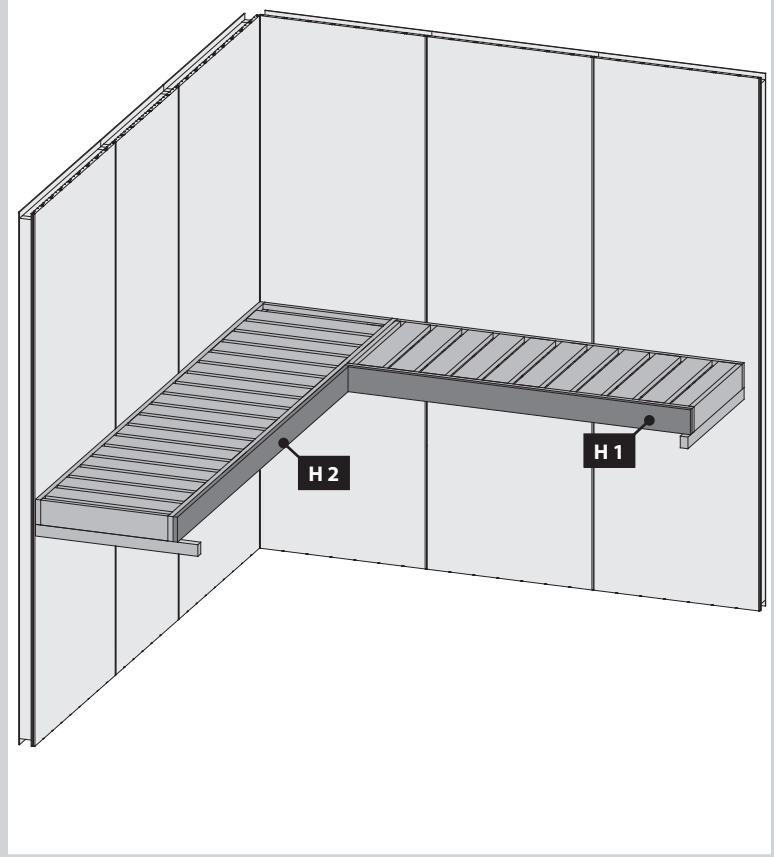
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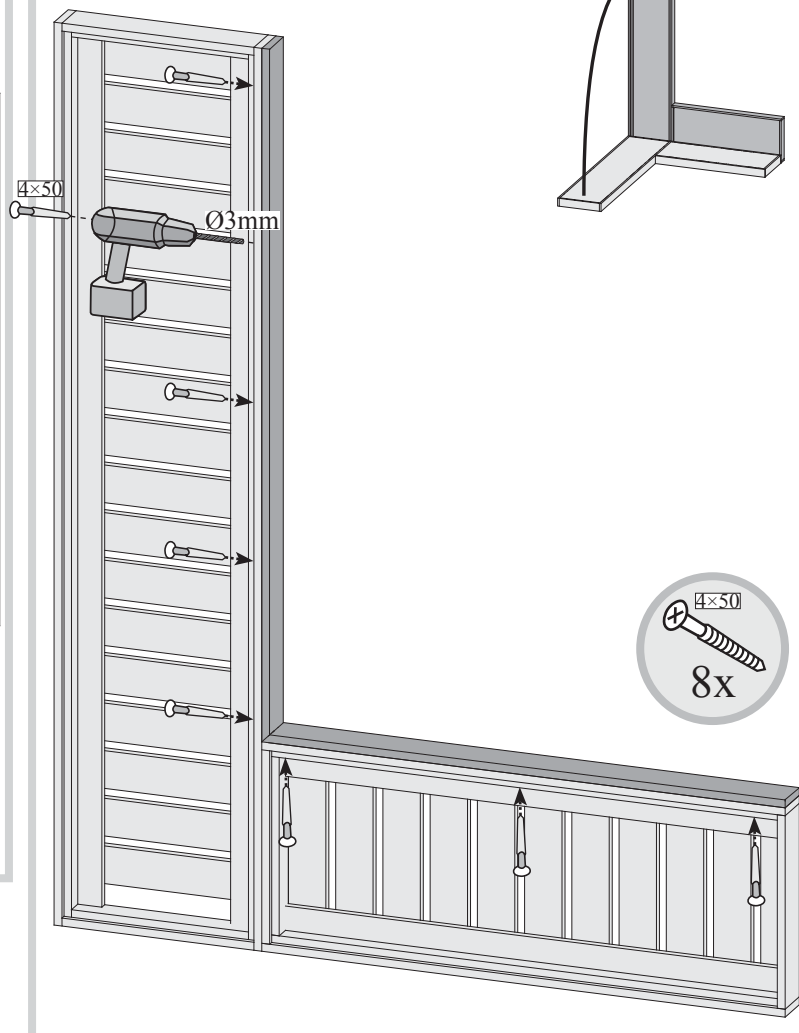
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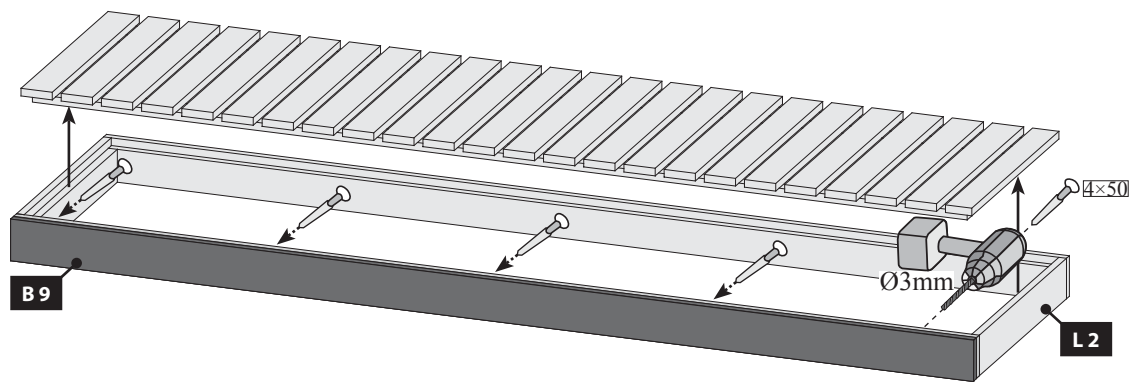
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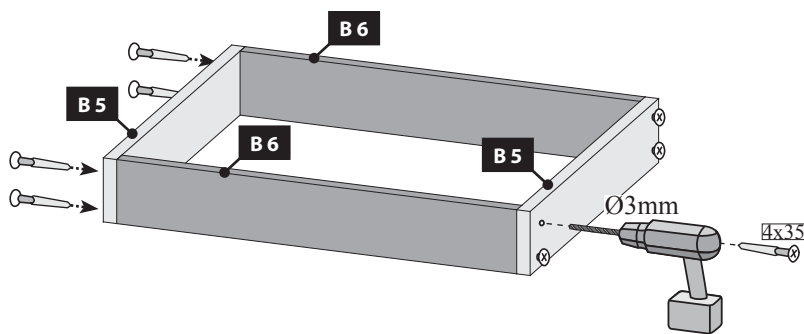
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27

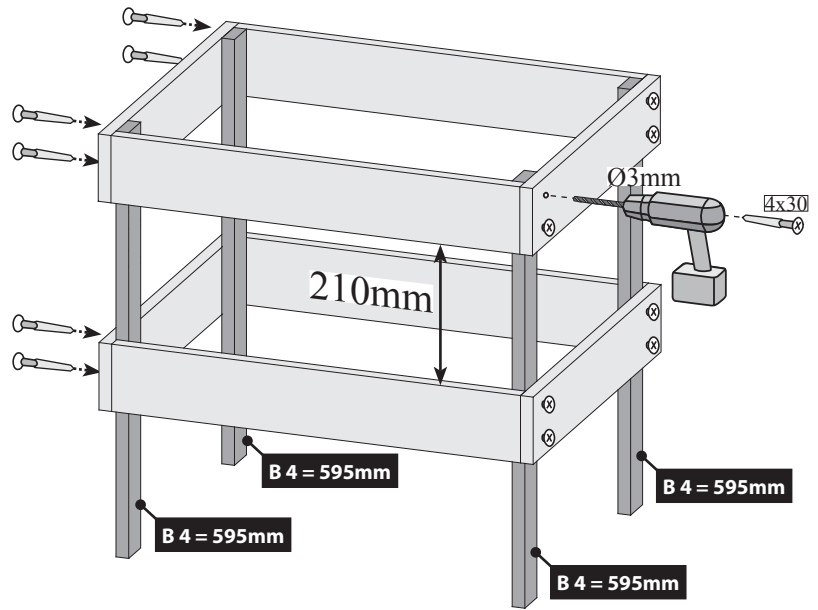
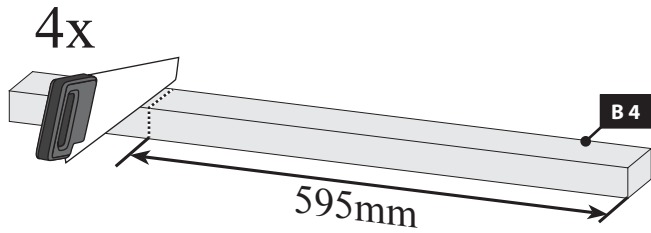


28 2x



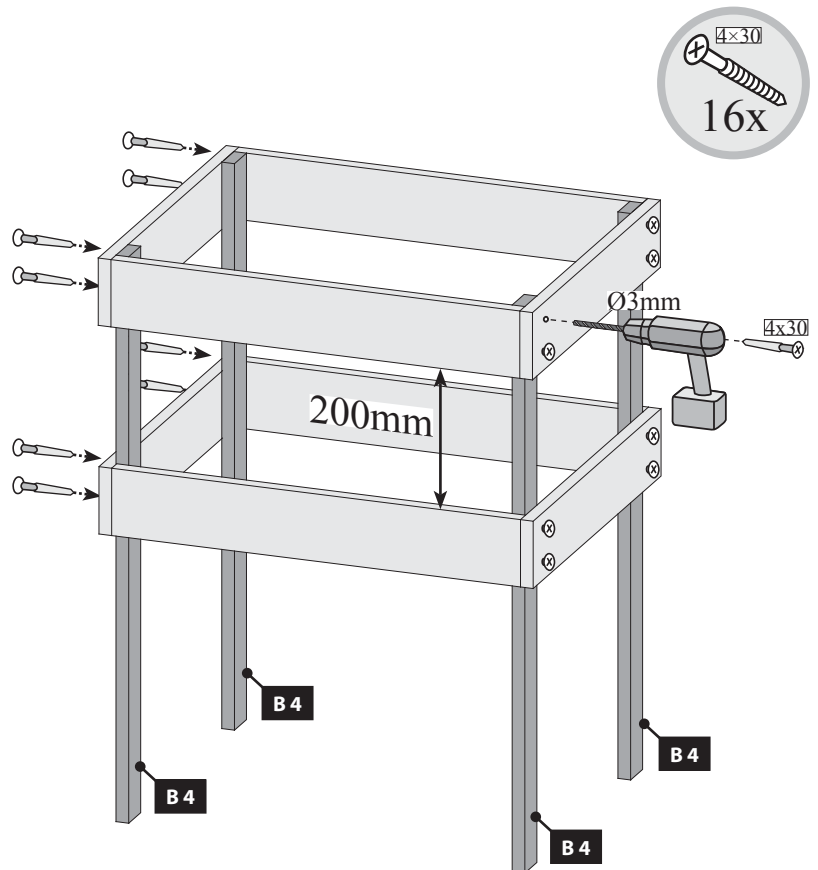
# 29 a

-  Nur bei 9 kW-Ofen
-  Seulement 9 kW chauffe
-  Only 9 kW heater
-  Slechts 9 kW heater
-  Sólo calentador de 9 kW
-  Solo riscaldamento 9 kW
-  Pouze topné těleso 9 kW



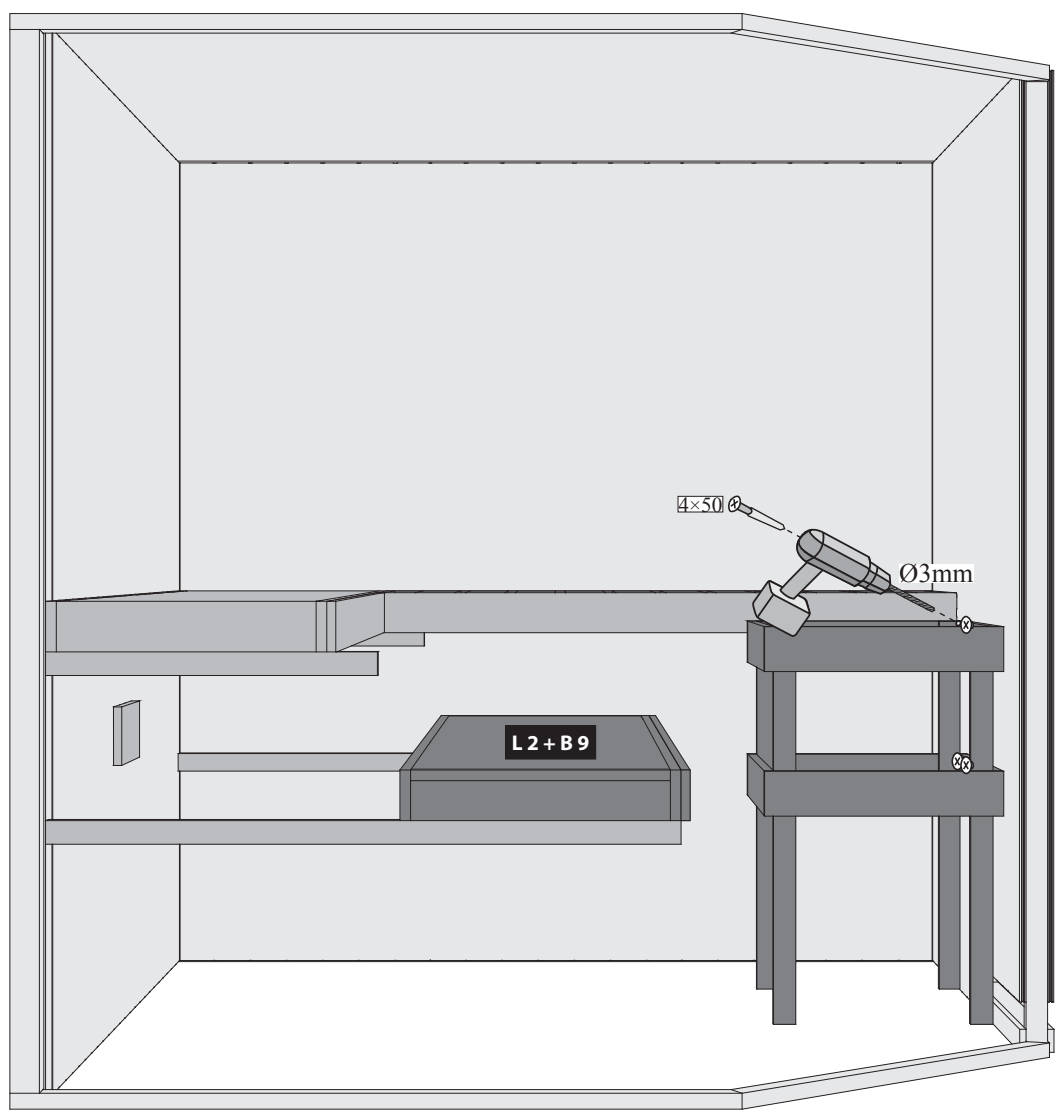
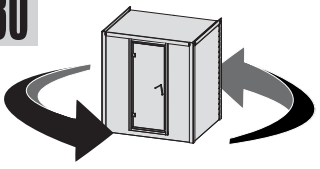
# 29 b

-  Bei allen anderen Öfen
-  Pour tous les autres fours
-  For all other furnaces
-  Voor alle andere ovens
-  Para todos los otros hornos
-  Per tutti gli altri tipi di forni
-  U všech ostatních pecích

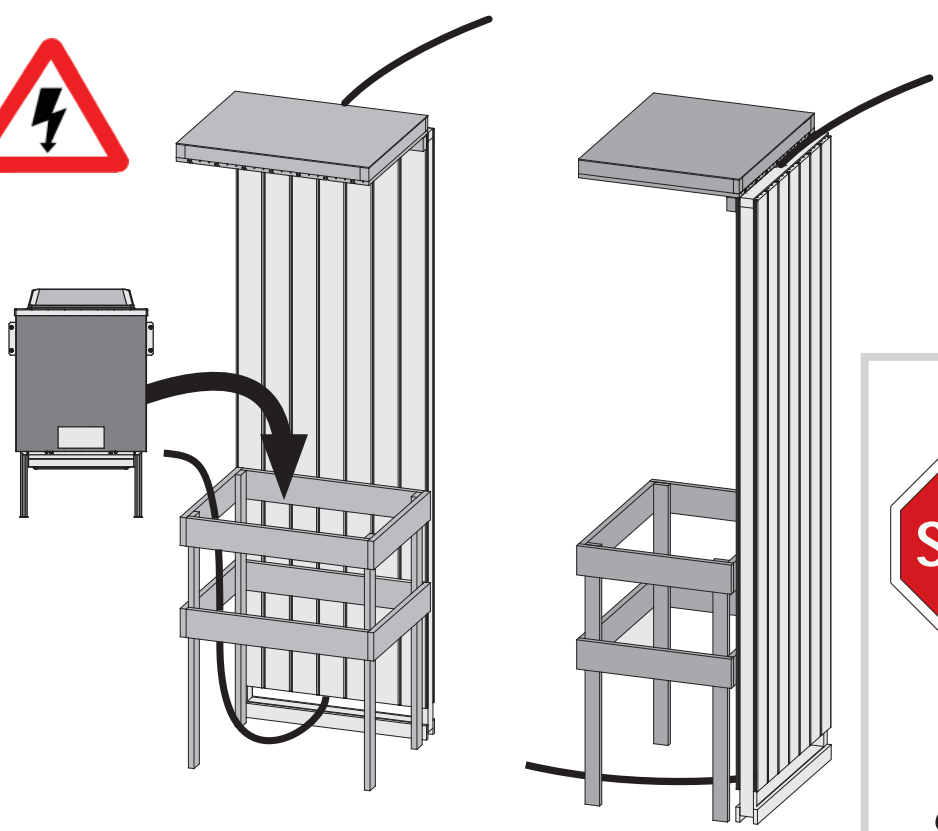




30



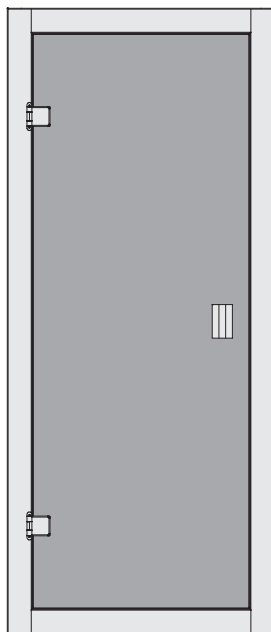
31



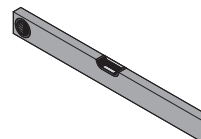
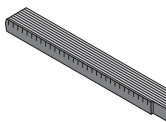
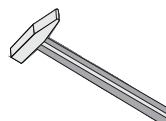
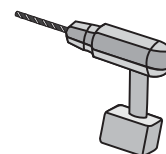
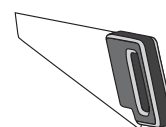
-  Einbau Saunatur
-  Installation de porte Sauna
-  Sauna door installation
-  Sauna deur installatie
-  Instalación de la puerta Sauna
-  Installazione porta Sauna
-  Sauna Instalace dveře

**!!!** 06 —  **!!!**

25551



-  **Aufbauanleitung**
-  **Building Instructions**
-  **notice de montage**
-  **montagehandleiding**
-  **Montagevejledning**
-  **Instrucciones de construcción**
-  **Istruzioni per il montaggio**
-  **Montážní návod**





Vergleichen Sie zuerst die Material-liste mit Ihrem Paketinhalt! Bitte haben Sie Verständnis, dass Beanstandungen nur im nicht aufgebauten Zustand bearbeitet werden können!



Vergelijk eerst de lijst van materialen met de inhoud van uw pakket! Reclamaties kunnen alleen in behandeling worden genomen zolang de onderdelen nog niet zijn gemonteerd!



Confrontate questa distinta materiali prima con il contenuto del pacchetto! Vi preghiamo di comprendere che eventuali reclami possono essere accolti solo prima del montaggio!



First compare the list of materials with your package contents! Please understand that complaints can be processed in the non-built status only!



Start med at kontrollere materialelisten med indholdet af den leverede pakke! Vi gør venligst opmærksom på at reklamationer kun kan behandles for materialer som ikke er blevet bearbejdet!



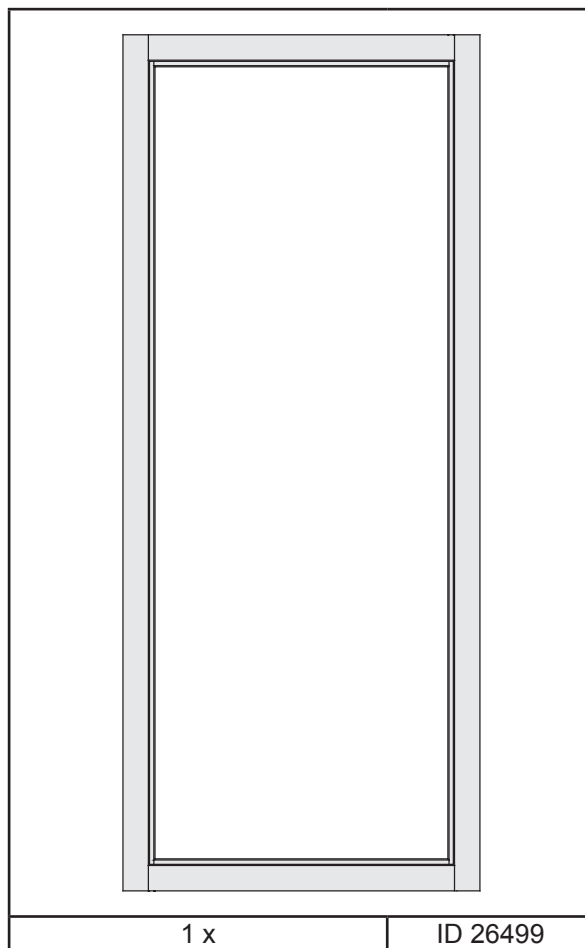
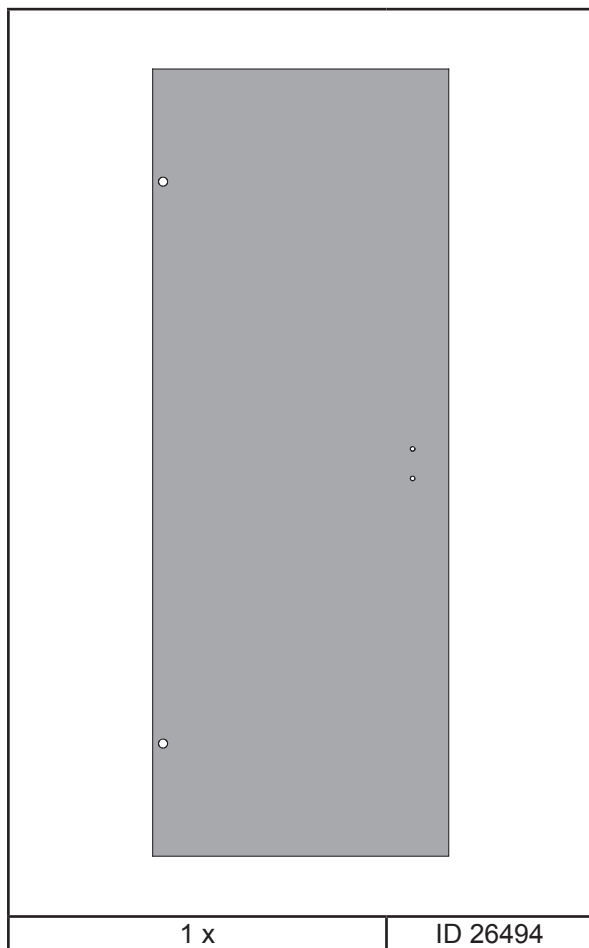
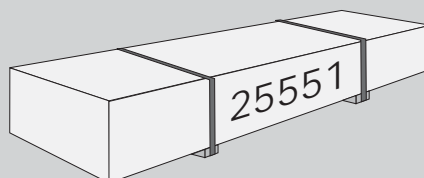
Nejprve přezkontrolujte obsah balení podle materiálového listu! Mějte pochopení pro to, že případnou reklamaci se můžeme zabývat pouze tehdy, když díly nebudou smontované! Za pomoci tohoto seznamu můžete jednotlivé díly přiřadit k montážnímu návodu.



Commencez par comparer la liste du matériel avec le contenu de votre paquet! Sachez que nous traitons uniquement les réclamations concernant le matériel à l'état non monté!











En primer lugar, compare la lista de material con el contenido del paquete. Rogamos entienda que las reclamaciones sólo pueden ser tramitadas antes de montar el objeto!

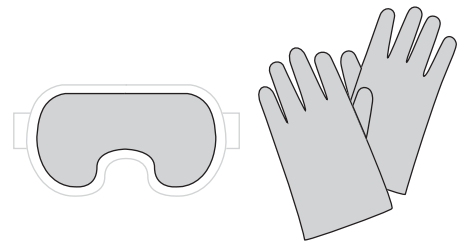


**!** Bitte beachten Sie, dass es sich bei einem Spontanbruch infolge von Nickelsulfideinschlüssen um Glasbrüche handelt, die nicht auf Verarbeitungsfehler basieren und somit nicht durch den Hersteller und dem Verarbeiter zu vertreten sind. Der Spontanbruch ist als hinzunehmendes Allgemeinrisiko anzusehen.

Bitte haben Sie Verständnis, dass wir eine Nachlieferung nur gegen Berechnung ausführen können.

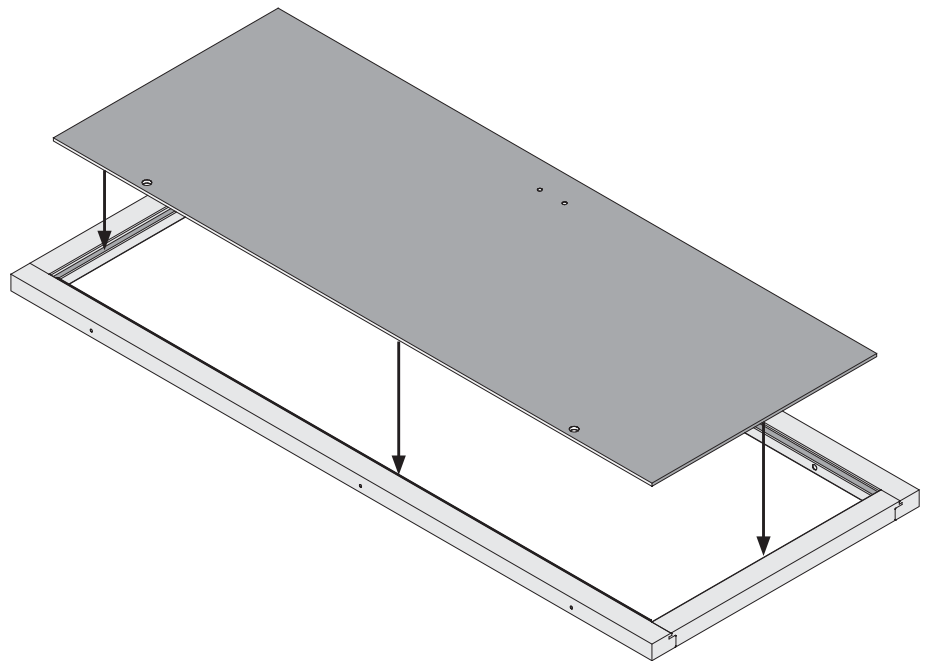
-  Einbau Glastür
-  Installation of glass door
-  Montage porte en verre
-  Montage van de glazen deur

-  Installationsglasdør
-  Montaje de la puerta de cristal
-  Installazione portello di vetro
-  Sauna Instalace dveře



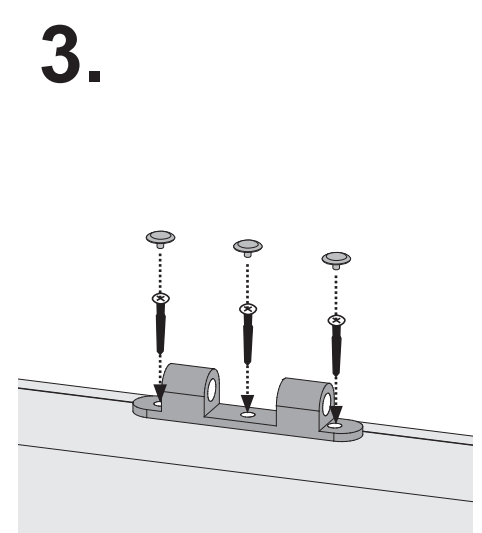
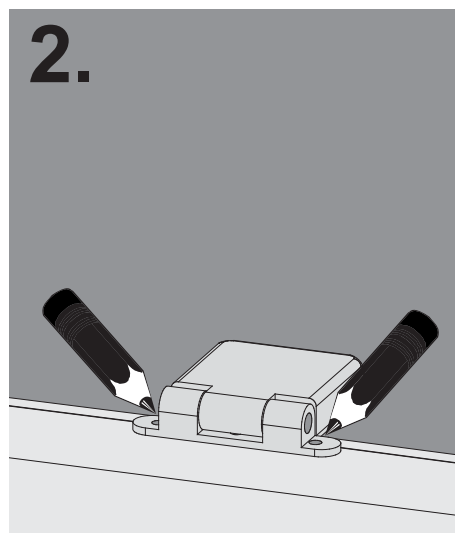
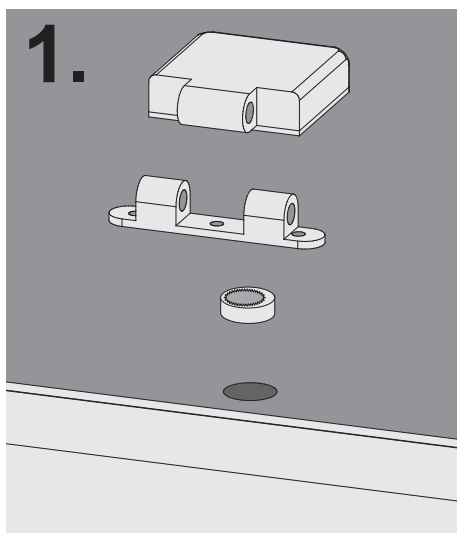
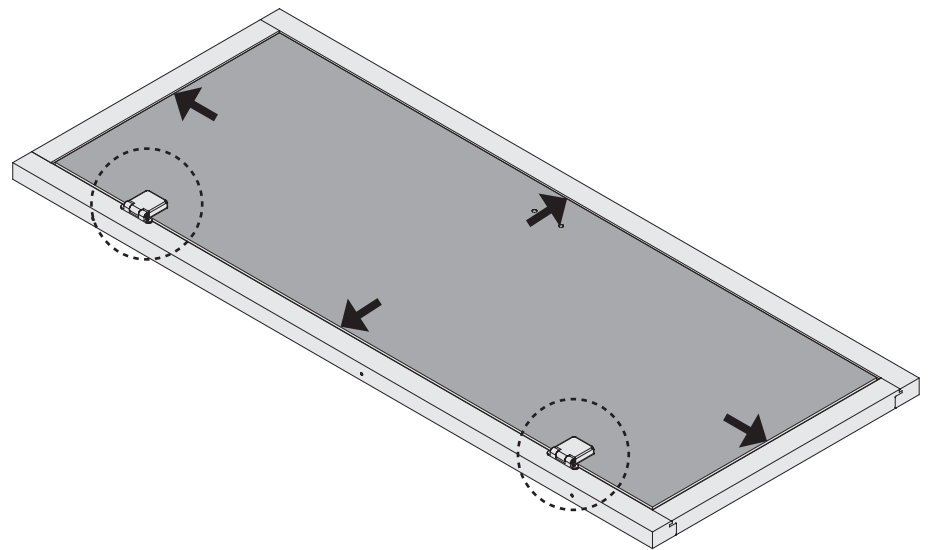
# 01





-  Saunätürglas in den Türrahmen legen
-  Put the door glass in the frame
-  Mettez le verre de la porte dans le cadre
-  Plaats het deurglas in het frame
-  Sæt dørglasset i rammen
-  Pon el vidrio de la puerta en el marco
-  Metti il vetro della porta nel telaio
-  Vložte sklo dveří do rámu







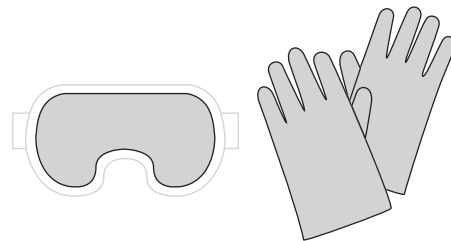
# 02

-  Saunätürglas in den Türrahmen ausrichten
-  Center the glass in the wooden frame
-  Bien aligner le verre à vitre
-  Lijn het glas uit in het deurframe
-  Juster saunaens dørglas i dørkarmen
-  Alinee el vidrio en el marco de la puerta
-  Allineare il vetro nel telaio della porta
-  Skleněná dvířka sauna v zárubně zarovnat

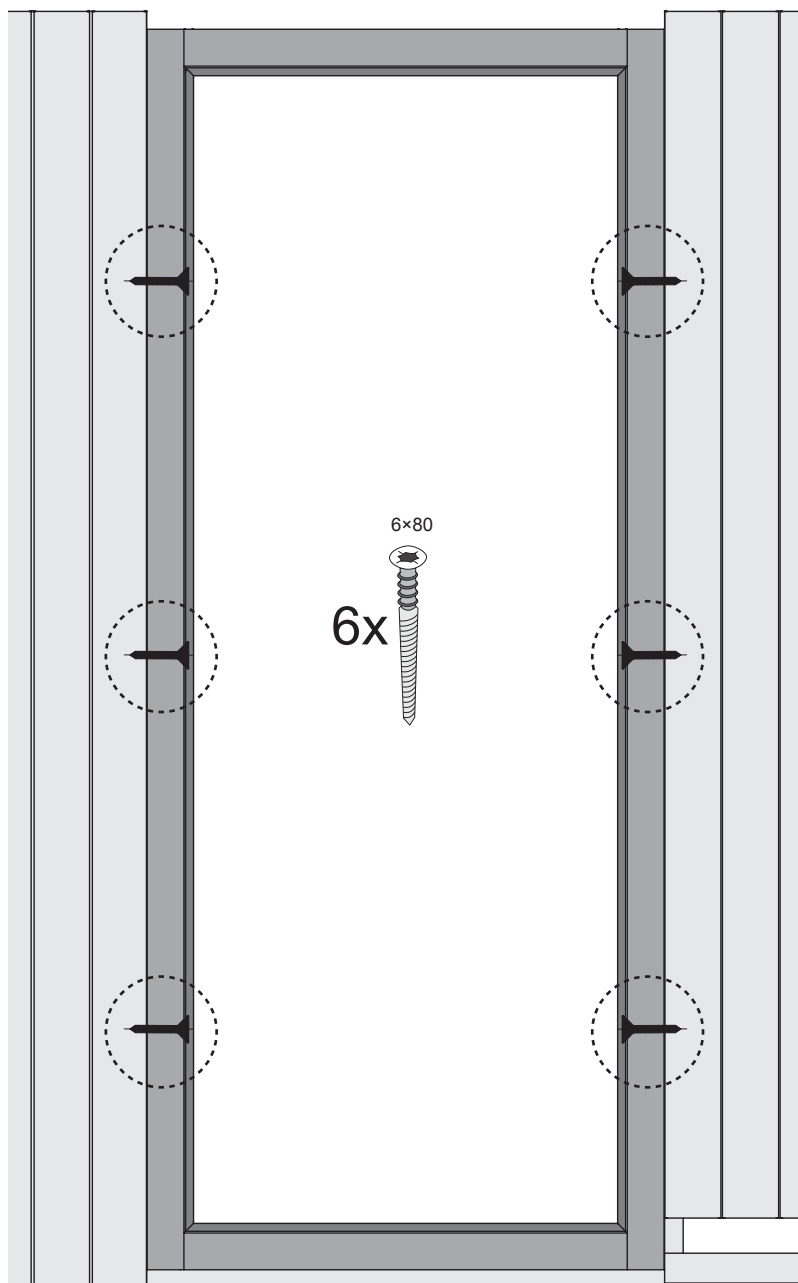
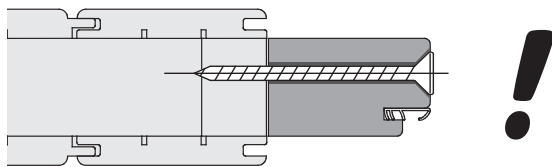


 Einbau Glastür  
 Installation of glass door  
 Montage porte en verre  
 Montage van de glazen deur

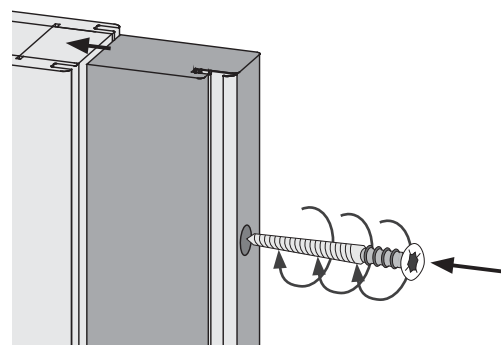
 Installationsglasdør  
 Montaje de la puerta de cristal  
 Installazione portello di vetro  
 Sauna Instalace dveře



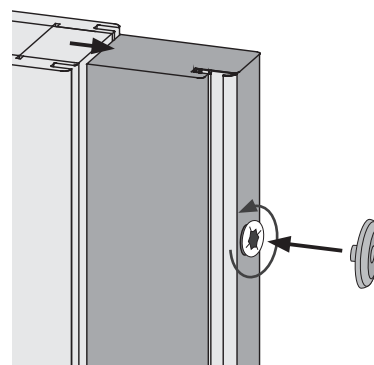
03











1.

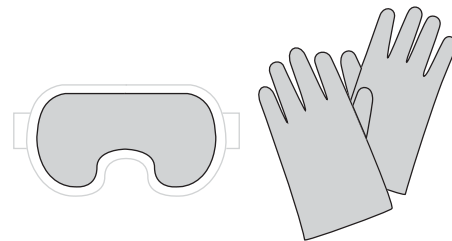


2.

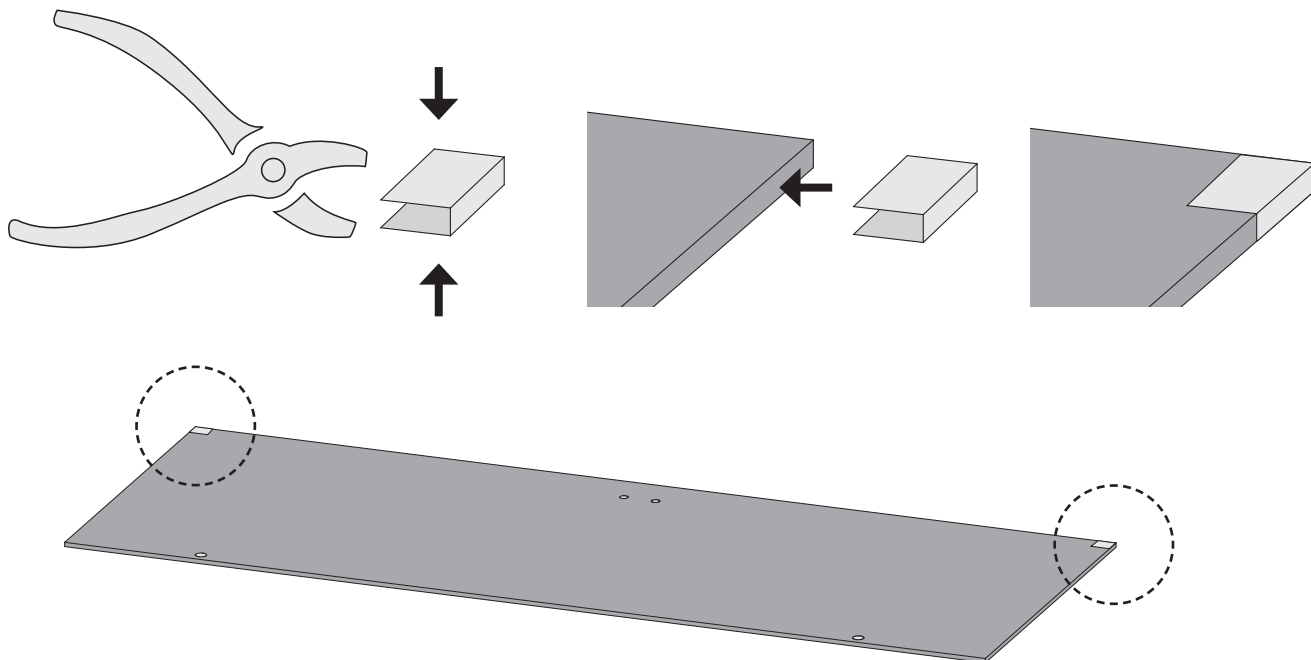


-  Einbau Glastür
-  Installation of glass door
-  Montage porte en verre
-  Montage van de glazen deur

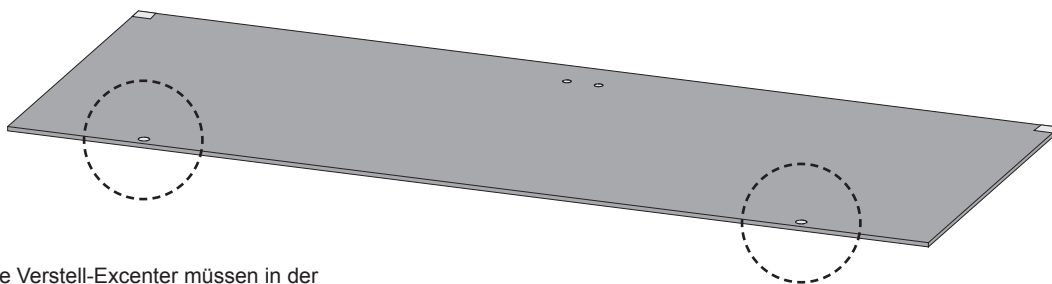
-  Installationsglasdør
-  Montaje de la puerta de cristal
-  Installazione portello di vetro
-  Sauna Instalace dveře




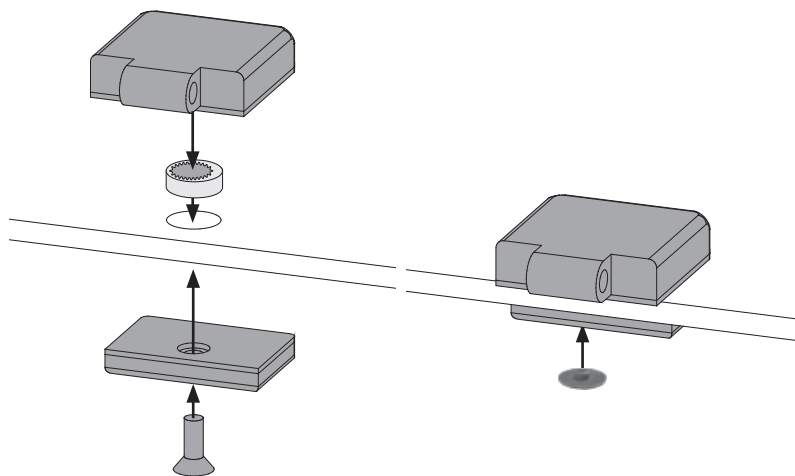
# 04











# 05

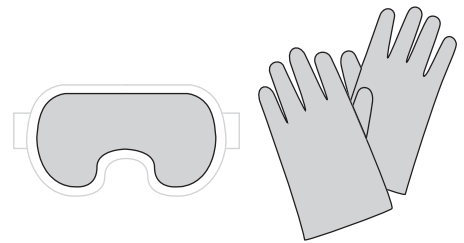


-  Alle Verstell-Excenter müssen in der Glasscheibe die gleiche Grundstellung haben
-  All adjustable eccentrics must have the same basic adjustment in the glass panel
-  Tous les excentreurs de positionnement doivent avoir la même position de base dans la vitre
-  Alle excentrische verstelelementen moeten in dezelfde stand in de glasplaat worden geplaatst
-  Alle justeringsexcenter skal have samme grundlæggende position i glasruden
-  Todos los excéntricos regulables tienen que tener la misma posición base en la hoja de cristal
-  Tutti gli eccentrici di regolazione devono avere la stessa posizione base nella lastra di vetro
-  šechny nastavovací podivínů musí mít stejný základní polohy ve skle

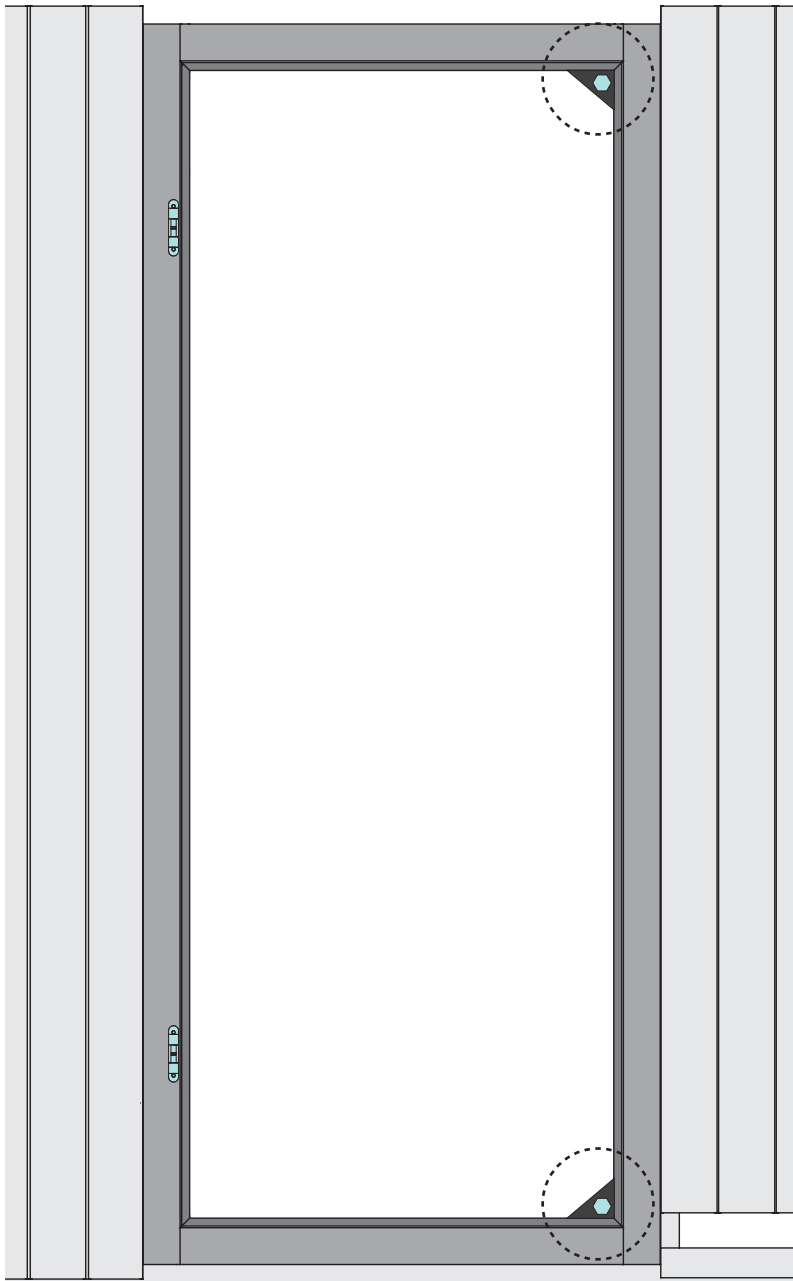






-  Einbau Glastür
-  Installation of glass door
-  Montage porte en verre
-  Montage van de glazen deur





-  Installationsglasdør
-  Montaje de la puerta de cristal
-  Installazione portello di vetro
-  Sauna Instalace dveře

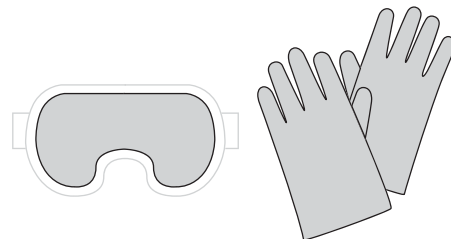


06











-  Einbau Glastür
-  Installation of glass door
-  Montage porte en verre
-  Montage van de glazen deur

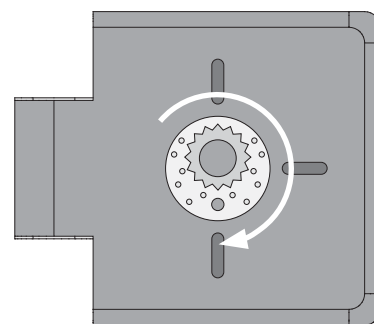
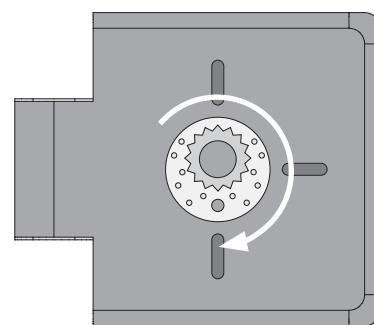
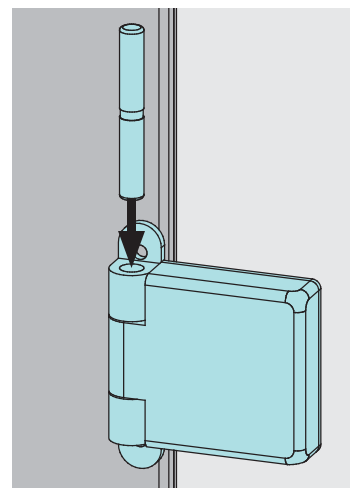
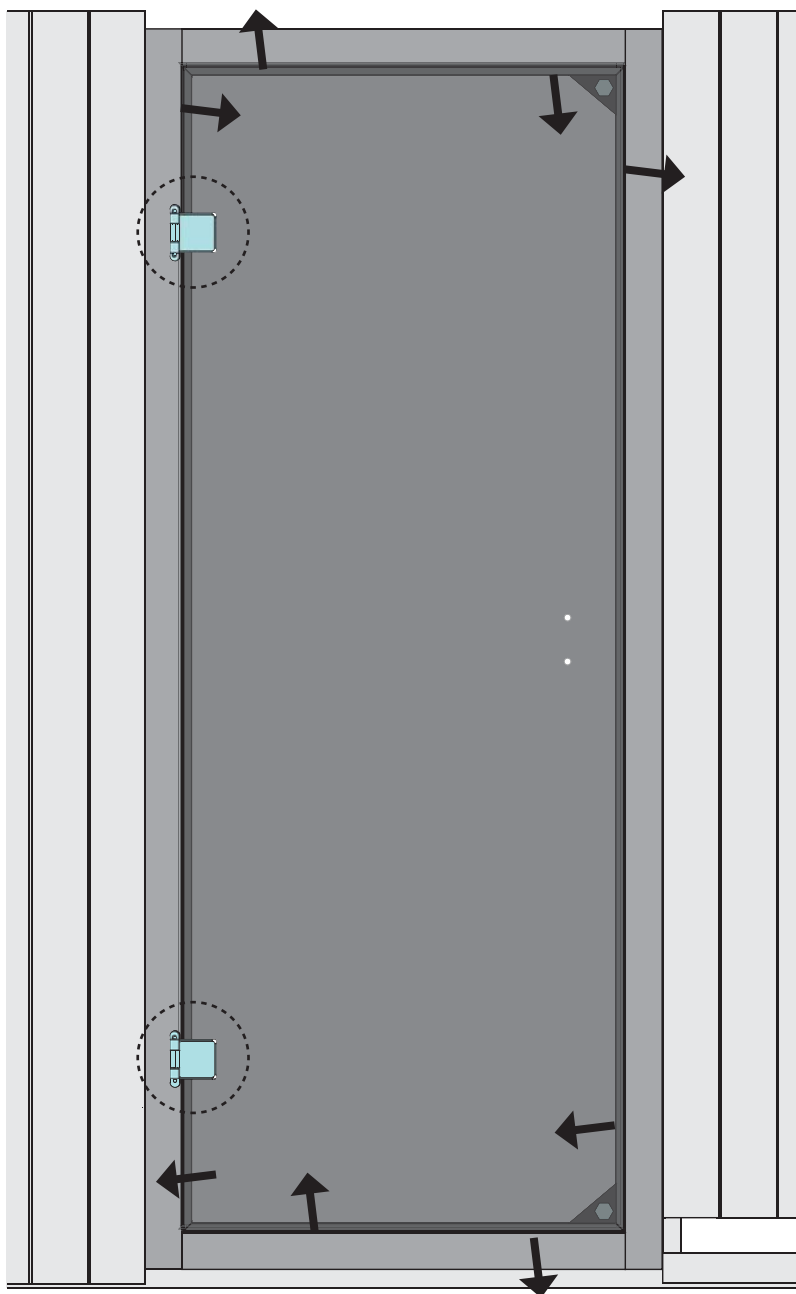
-  Installationsglasdør
-  Montaje de la puerta de cristal
-  Installazione portello di vetro
-  Sauna Instalace dveře



# 07

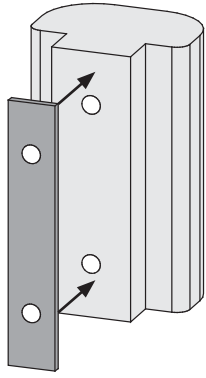
-  Alle Verstell-Excenter müssen in der Glasscheibe die gleiche Grundstellung haben
-  All adjustable eccentrics must have the same basic adjustment in the glass panel
-  Tous les excentreurs de positionnement doivent avoir la même position de base dans la vitre
-  Alle excentrische verstelelementen moeten in dezelfde stand in de glasplaat worden geplaatst

-  Alle justeringsexcenter skal have samme grundlæggende position i glasruden
-  Todos los excéntricos regulables tienen que tener la misma posición base en la hoja de cristal
-  Tutti gli eccentrici di regolazione devono avere la stessa posizione base nella lastra di vetro
-  šechny nastavovací podivínů musí mít stejný základní polohy ve skle

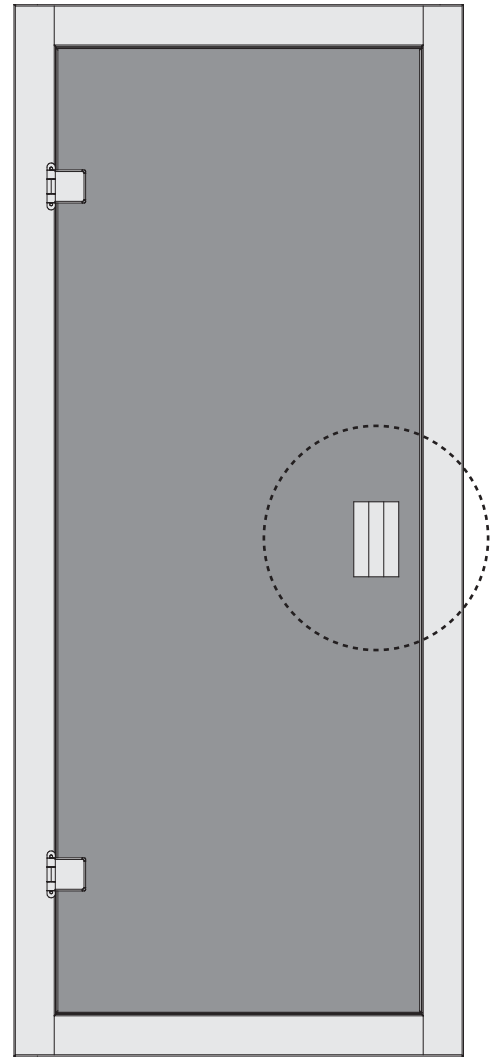
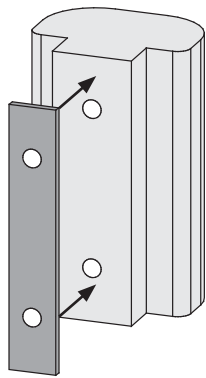




1.



2.



3.

